

SNAPSIC

10 000 h / 85°C

16 V ... 500 V	22 µF ... 47 000 µF	Ø 22 (0,866) ... Ø 35 (1,378)	- 55°C + 85°C	Long Life Time
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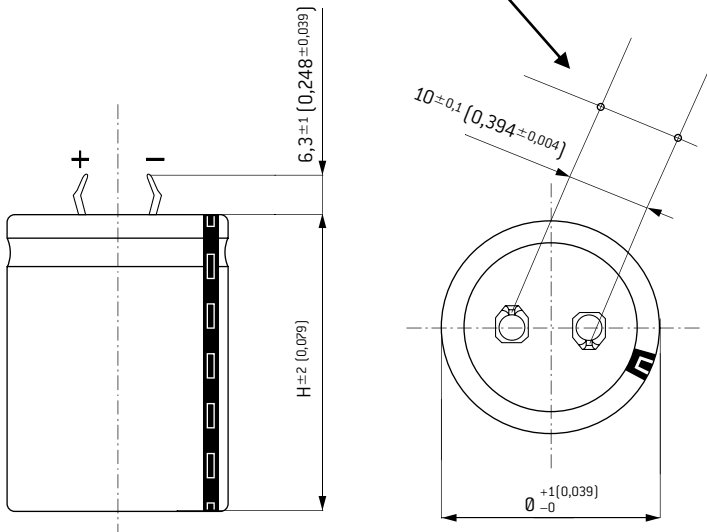
APPLICATIONS

- For solid PC board mounting
- Switch mode power supplies
- Impulse current

Fixing: Printed SNAP-IN pins

Tolerance on capacitance at 20°C : ± 20 %
 Operating temperature : - 55°C + 85°C

Ø PC board holes: 2 ± 0,1 (0,079 ± 0,004)



Dimensions in mm (inches)

Standard pins can be replaced by 4,5(0,177) max pins on request

DIMENSIONS in mm (inches)

Can size	Ø		H	
1	22	(0,866)	25	(0,984)
2	22	(0,866)	30	(1,181)
3	22	(0,866)	40	(1,575)
4	25	(0,984)	25	(0,984)
5	25	(0,984)	30	(1,181)
6	25	(0,984)	40	(1,575)
7*	25	(0,984)	50	(1,969)
8*	30	(1,181)	25	(0,984)
9	30	(1,181)	30	(1,181)
10*	30	(1,181)	35	(1,378)
11	30	(1,181)	40	(1,575)
12*	30	(1,181)	45	(1,772)
13	30	(1,181)	50	(1,969)
14	35	(1,378)	30	(1,181)
15*	35	(1,378)	35	(1,378)
16	35	(1,378)	40	(1,575)
17*	35	(1,378)	45	(1,772)
18	35	(1,378)	50	(1,969)

* Out of range

RESISTANCE TO VIBRATIONS

	Standard
f (Hz)	10 - 500 Hz
Amplitude	0,75 (0,030)
Acceleration	10 g - 98 m/s ²
t (h)	3 x 10 sweep cycles

SPECIFICATIONS

CECC 30301-811 Issue 1
 DIN 41 240 - Climatic category GPF - 55°C + 85°C / 56 days
 IEC 60 384.4 long life

WITHSTAND STRENGTH OF INSULATING SLEEVE

Insulation resistance at 20°C between pins and mounting hardware: 100 MΩ.

Test voltage at 50 Hz 1 min between terminals and mounting hardware

Fire resistance: self extinguish 15 s (IEC 60 695-2-2).

10 000 h / 85°C

Capacitance (μF)	Dimensions		Can size	Tan δ 100 Hz +20°C max. (%)	ESR 100 Hz +20°C Typic (m Ω)	Z 10 kHz +20°C Typic (m Ω)	II +20°C 5 min. max. (mA)	I ~ 100 Hz		Code	
	\emptyset mm (inches)	H mm (inches)						+40°C max. (A)	+85°C max. (A)		
Rated voltage / Peaked voltage 16/18 V											
4700	22	(0,866)	30 (1,181)	2	20	45	35	0,46	8,7	2,9	A 704020
10000	22	(0,866)	40 (1,575)	3	35	35	30	0,96	11	3,7	A 704022
10000	30	(1,181)	30 (1,181)	9	35	30	30	0,96	13	4,2	A 704023
22000	30	(1,181)	40 (1,575)	11	40	25	25	2,1	16	5,2	A 704026
47000	35	(1,378)	50 (1,969)	18	55	15	15	4,5	20	8	A 704028
Rated voltage 25/30 V											
3300	22	(0,866)	30 (1,181)	2	22	53	40	0,5	7,8	2,6	A 704040
4700	22	(0,866)	30 (1,181)	2	22	50	40	0,7	8,1	2,7	A 704041
4700	25	(0,984)	25 (0,984)	4	25	60	45	0,7	7,5	2,5	A 704042
6800	25	(0,984)	40 (1,575)	6	25	30	25	1	13	4,3	A 704049
6800	30	(1,181)	30 (1,181)	9	25	30	25	1	13	4,2	A 704044
10000	25	(0,984)	40 (1,575)	6	25	28	25	1,5	13	4,4	A 704045
15000	30	(1,181)	40 (1,575)	11	45	28	25	2,3	15	4,9	A 704047
22000	35	(1,378)	50 (1,969)	18	57	24	20	3	19	6,4	A 704048
33000	35	(1,378)	50 (1,969)	18	70	20	18	5	20	7	A 704050
Rated voltage 40/48 V											
2200	22	(0,866)	30 (1,181)	2	10	55	38	0,53	7,8	2,6	A 704060
3300	25	(0,984)	30 (1,181)	5	15	48	40	0,79	9	3	A 704061
4700	22	(0,866)	40 (1,575)	3	15	35	25	1,1	11	3,7	A 704062
4700	30	(1,181)	30 (1,181)	9	18	42	32	1,1	11	3,6	A 704063
6800	30	(1,181)	40 (1,575)	11	20	30	23	1,6	14	4,7	A 704064
10000	30	(1,181)	50 (1,969)	13	23	20	17	2,4	19	6,4	A 704066
10000	35	(1,378)	40 (1,575)	16	31	30	23	2,4	16	5,2	A 704067
15000	35	(1,378)	50 (1,969)	18	34	24	18	3,6	19	6,4	A 704068
Rated voltage 50/58 V											
2200	22	(0,866)	30 (1,181)	2	12	60	42	0,66	7,4	2,5	A 704080
3300	25	(0,984)	30 (1,181)	5	15	50	35	0,99	8,7	2,9	A 704081
4700	25	(0,984)	40 (1,575)	6	20	30	22	1,4	11	3,6	A 704082
10000	35	(1,378)	40 (1,575)	16	32	32	23	3	14	4,8	A 704086
15000	35	(1,378)	50 (1,969)	18	38	26	18	4,5	18	6,1	A 704087
Rated voltage 63/76 V											
1000	22	(0,866)	30 (1,181)	2	7	60	40	0,38	7,4	2,5	A 704100
1500	25	(0,984)	25 (0,984)	4	10	110	80	0,56	5,5	1,8	A 704102
2200	22	(0,866)	40 (1,575)	3	10	40	30	0,83	10	3,4	A 704103
2200	25	(0,984)	30 (1,181)	5	10	50	30	0,83	8,8	2,9	A 704104
3300	25	(0,984)	40 (1,575)	6	12	36	30	1,2	12	3,9	A 704105
3300	30	(1,181)	30 (1,181)	9	15	50	35	1,2	9,8	3,3	A 704106
4700	30	(1,181)	40 (1,575)	11	15	28	22	1,8	15	4,9	A 704107
4700	35	(1,378)	30 (1,181)	14	20	50	35	1,8	11	3,6	A 704108
6800	35	(1,378)	40 (1,575)	16	25	30	28	2,6	16	5,2	A 704110
10000	35	(1,378)	50 (1,969)	18	25	25	20	3	19	6,2	A 704111
Rated voltage 100/115 V											
470	22	(0,866)	30 (1,181)	2	5	80	50	0,29	6,4	2,1	A 704120
680	22	(0,866)	30 (1,181)	2	5	70	40	0,4	6,9	2,3	A 704121
1000	22	(0,866)	40 (1,575)	3	7	50	35	0,6	9,2	3,1	A 704123
1000	25	(0,984)	30 (1,181)	5	7	70	40	0,6	7,4	2,5	A 704124
1500	25	(0,984)	40 (1,575)	6	10	60	40	0,9	9	3	A 704125
1500	30	(1,181)	30 (1,181)	9	10	70	50	0,9	8,3	2,8	A 704126
2200	30	(1,181)	40 (1,575)	11	10	35	25	1,3	13	4,4	A 704127
2200	35	(1,378)	30 (1,181)	14	11	50	35	1,3	11	3,6	A 704129
3300	35	(1,378)	40 (1,575)	16	12	35	27	2	14	4,8	A 704128
Rated voltage 200/230 V											
100	22	(0,866)	30	2	10	600	400	0,12	2,3	0,8	A 704140
150	25	(0,984)	25	4	12	800	500	0,18	2	0,7	A 704141
220	22	(0,866)	30	2	12	400	250	0,26	2,9	1	A 704142
220	25	(0,984)	25	4	12	500	300	0,26	2,6	0,9	A 704143
330	25	(0,984)	30	5	12	250	170	0,39	3,9	1,3	A 704144
470	25	(0,984)	40	6	12	160	110	0,56	5,5	1,8	A 704145
470	30	(1,181)	30	9	12	180	130	0,56	5,2	1,7	A 704146
680	30	(1,181)	40	11	12	150	100	0,81	6,3	2,1	A 704147
680	35	(1,378)	30	14	12	160	110	0,81	6	2	A 704148
1000	35	(1,378)	40	16	14	110	70	1,2	8,1	2,7	A 704149
1500	35	(1,378)	50	18	16	90	60	1,8	9,8	3,3	A 704150

Capacitance (μF)	Dimensions		Can size	Tan δ 100 Hz +20°C max. (%)	ESR 100 Hz +20°C Typic (m Ω)	Z 10 kHz +20°C Typic (m Ω)	II +20°C 5 min. max. (mA)	I ~ 100 Hz		Code		
	\emptyset mm (inches)	H mm (inches)						+40°C max. (A)	+85°C max. (A)			
Rated voltage 250/290 V												
150	25	(0,984)	25	(0,984)	4	12	500	320	0,22	2,6	0,9	A 704160
220	25	(0,984)	30	(1,181)	5	12	270	170	0,33	3,8	1,3	A 704169
330	30	(1,181)	30	(1,181)	9	12	250	150	0,49	4,3	1,5	A 704163
470	30	(1,181)	40	(1,575)	11	12	150	120	0,7	6,3	2,1	A 704164
470	35	(1,378)	30	(1,181)	14	12	170	140	0,7	5,8	1,9	A 704165
680	30	(1,181)	50	(1,969)	13	12	110	80	1	8,2	2,7	A 704166
680	35	(1,378)	40	(1,575)	16	12	120	90	1	7,8	2,6	A 704167
1000	35	(1,378)	50	(1,969)	18	14	95	65	1,5	9,6	3,2	A 704168
Rated voltage 350/385 V												
100	22	(0,866)	30	(0,866)	2	10	640	410	0,21	2	0,7	A 704180
150	22	(0,866)	40	(0,866)	3	10	320	220	0,31	2,8	0,9	A 704182
220	25	(0,984)	40	(0,984)	6	10	260	180	0,46	3,7	1,2	A 704184
470	35	(1,378)	40	(1,378)	16	10	140	115	0,98	6,5	2,2	A 704187
560	35	(1,378)	50	(1,378)	18	10	130	90	1,2	7,5	2,5	A 704188
Rated voltage 385/425 V												
68	25	(0,984)	25	(0,984)	4	10	1170	800	0,15	1,7	0,6	A 704201
100	25	(0,984)	30	(1,181)	5	10	800	450	0,23	2,2	0,7	A 704202
150	25	(0,984)	40	(1,575)	6	10	530	350	0,35	3	1	A 704203
150	30	(1,181)	30	(1,181)	9	10	530	350	0,35	3	1	A 704204
220	30	(1,181)	40	(1,575)	11	10	320	220	0,5	4,3	1,4	A 704205
220	35	(1,378)	30	(1,181)	14	10	450	340	0,5	3,6	1,2	A 704206
330	30	(1,181)	50	(1,969)	13	10	240	200	0,8	5,5	1,8	A 704207
330	35	(1,378)	40	(1,575)	16	10	240	200	0,8	5,5	1,8	A 704208
470	35	(1,378)	50	(1,969)	18	10	170	150	1,1	7,2	2,4	A 704209
Rated voltage 400/450 V												
47	22	(0,866)	25	(0,984)	1	10	1500	1100	0,55	1,4	0,45	A 704232
68	22	(0,866)	30	(1,181)	2	10	1000	700	0,65	1,8	0,6	A 704220
68	25	(0,984)	25	(0,984)	4	10	1300	900	0,65	1,6	0,5	A 704221
100	22	(0,866)	40	(1,575)	3	10	900	800	0,8	2,2	0,7	A 704222
100	25	(0,984)	30	(1,181)	5	10	1000	700	0,8	2	0,7	A 704223
150	25	(0,984)	40	(1,575)	6	10	530	350	1	3	1	A 704224
220	30	(1,181)	40	(1,575)	11	10	310	220	1,2	4,4	1,5	A 704226
220	35	(1,378)	30	(1,181)	14	10	340	240	1,2	4,1	1,4	A 704227
330	30	(1,181)	50	(1,969)	13	12	230	150	1,5	5,6	1,9	A 704228
330	35	(1,378)	40	(1,575)	16	12	230	150	1,5	5,6	1,9	A 704229
470	35	(1,378)	50	(1,969)	18	12	150	105	1,8	7,6	2,5	A 704230
Rated voltage 450/500 V												
33	22	(0,866)	30	(1,181)	2	10	1800	1300	0,7	1,4	0,5	A 704239
47	25	(0,984)	25	(0,984)	4	10	1500	1100	0,8	1,5	0,5	A 704240
68	22	(0,866)	30	(1,181)	2	10	1400	1000	1	1,5	0,5	A 704241
100	22	(0,866)	40	(1,575)	3	10	1200	950	1,3	1,9	0,6	A 704242
150	30	(1,181)	30	(1,181)	9	10	600	500	1,6	3,1	1	A 704244
220	30	(1,181)	40	(1,575)	11	10	390	280	1,9	3,9	1,3	A 704245
220	35	(1,378)	30	(1,181)	14	10	500	350	1,9	3,4	1,1	A 704248
330	35	(1,378)	50	(1,969)	18	13	280	200	2,3	5,6	1,9	A 704246
470	35	(1,378)	50	(1,969)	18	13	250	170	2,8	5,9	2	A 704247
Rated voltage 500/550 V												
22	22	(0,866)	25	(0,984)	1	10	5000	3400	0,63	0,8	0,3	A 704272
47	25	(0,984)	30	(1,181)	5	10	2200	1500	0,92	1,3	0,4	A 704274
100	30	(1,181)	40	(1,575)	11	10	900	500	1,3	2,6	0,9	A 704276
150	35	(1,378)	40	(1,575)	16	10	600	450	1,6	3,5	1,2	A 704278
220	35	(1,378)	50	(1,969)	18	10	350	240	2	5	1,7	A 704279

10 000 h / 85°C

EXPECTED LIFE

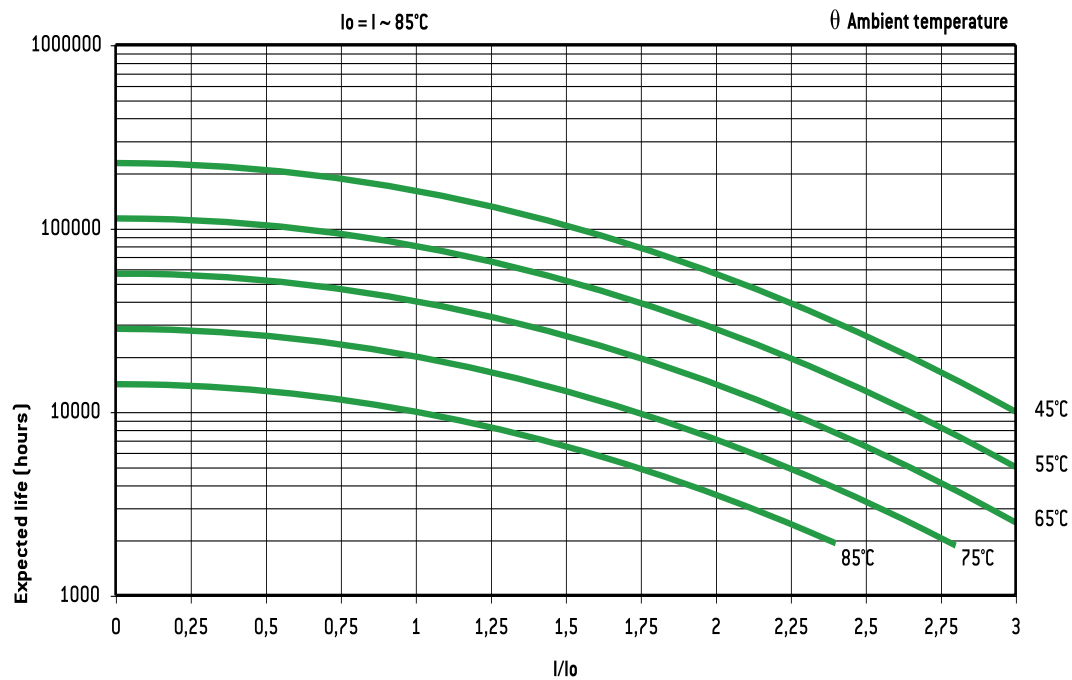
as a function of temperature and ripple current

PERMISSIBLE RIPPLE CURRENT I (R.M.S. VALUE)

versus frequency f:

I \sim : permissible r.m.s. current at 100 Hz

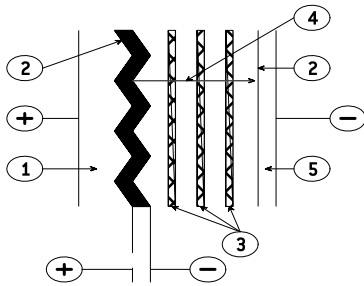
f (Hz)	50	100	300	600	1 000	10 000	$\geq 50\ 000$
I	0,8 x I \sim	I \sim	1,2 x I \sim	1,3 x I \sim	1,35 x I \sim	1,5 x I \sim	1,6 x I \sim



General technical data

1. BASIC CONSTRUCTION

Structure of an electrolytic aluminum capacitor is shown hereunder:



1. Anode: aluminum foil
2. Dielectric: aluminum oxide
3. Papers spacers impregnated with electrolyte
4. Ionic conduction assumed by electrolyte
5. Cathode: aluminum foil

The positive plate is an etched aluminum foil covered with alumina which is the dielectric of the capacitor.

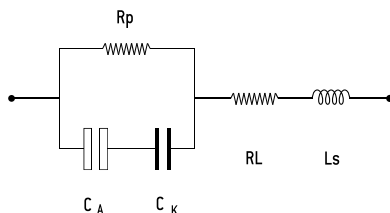
The negative plate is constituted by a second aluminum foil which serves as a current supply, and by electrolyte-impregnated papers layers.

The metal used for anode is a $\geq 99,98\%$ grade aluminum.

The dielectric has a thickness of $13 \text{ \AA} / V$.

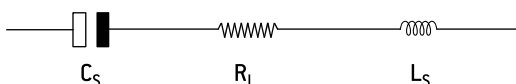
The aluminum used for the cathode is a $\geq 98\%$ grade aluminum covered with a dielectric layer with a thickness of about 40 \AA .

2. DIAGRAM OF THE EQUIVALENT CIRCUIT



- C_A = Capacitance of the anode
- C_K = Capacitance of the cathode
- R_p = Parallel resistance due to the aluminum oxide film.
- R_L = Series resistance of connections, plates and impregnated spacer.
- L_s = Inductance of winding and connections.

A standard simplified diagram is.



C_s is the series capacitance of both anode and cathode capacitances. Electrolytic aluminum capacitors are naturally polarized because of the insulating film on the anode. Given the very thin aluminum oxide layer, a reversed voltage should not exceed 1.5 V when there is energy supply.

Short duration reverse voltages can be absorbed by special construction, second anode replacing the former cathode.

3. CAPACITORS MARKING

3.1. ARTICLE CODE (ON EACH PACKAGING)

A followed by 6 figures number. First 3 positions are specific of the range. (Ex. A 745xxx for a FELSIC 85 BD)

140 FELSIC in bank	741 FELSIC 125 FRS BD (ex 731)
701 PRORELSIC 125	742 PRORELSIC 105 TFRS
703 PRORELSIC 125	743 PRORELSIC 105 TFRS
704 SNAPSIC	744 FELSIC 85 BC
705 SNAPSIC 105	FELSIC 85 LP
706 FELSIC HP BC – BD	745 FELSIC 85 BD
708 PRORELSIC 145	746 FELSIC 85 M BC
710 CUBISIC	747 FELSIC 85 M BD
711 PROMISIC 031	748 SICAL CO 42 - SICAL
712 CUBISIC LP	749 SICAL CO 42 - SICAL
713 SNAPSIC 105 LP	750 CUBISIC 125
714 SNAPSIC 4P	756 FELSIC 105 BC
715 SNAPSIC 105 4P	FELSIC 105 LP
716 SNAPSIC HV	757 FELSIC 105 BD
717 SNAPSIC HC	760 FELSIC 105 BC
718 SNAPSIC 125	761 FELSIC HC BD
721 RELSIC 033	762 FELSIC 105 TFRS BC
722 CI FRS	763 FELSIC 105 TFRS BD
723 CI FRS	764 FELSIC HV BC
728 FELSIC 039 (ex 72?)	765 FELSIC HV BD
FELSIC DI	775 VACSIC
738 FELSIC 037 (ex 73?)	774 VACSIC 150
740 FELSIC 125 FRS BC (ex 731)	776 ALSIC 20G
	ALSIC 145 20G

In FELSIC ranges, article code without first letter A, is printed on each capacitor.

a Figure 9 in fourth position shows a special product.

3.2. BATCH (ON EACH CAPACITOR).

3 figures or 6 figures

3.3. DATE (ON EACH CAPACITOR IF APPLICABLE)

4 figures (year-week)

4. ELECTRICAL CHARACTERISTICS

4.1. RATED CAPACITANCE C_R

The rated capacitance is defined at 100 Hz and at ambient temperature.

4.2. RATED VOLTAGE U_R

U_R is the maximum DC voltage which may be applied in continuous operation.

When applying a superimposed alternating voltage, the peak value of the resulting waveform should not exceed the rated voltage.

4.3. PEAK VOLTAGE U_p

U_p is the maximum repetitive voltage which can be applied within short periods.

Defined in CECC 30 300 and IEC 60 384-4:

1000 cycles of 30 s charge followed by a no load period of 5 min. 30 s with upper category temperature.

$$U_p \leq 1,15 U_R \quad (U_R \leq 315 \text{ V})$$

$$U_p \leq 1,10 U_R \quad (U_R > 315 \text{ V})$$

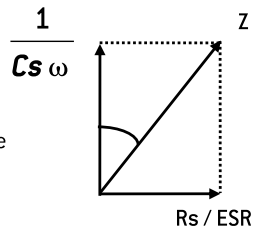
General technical data

4.4. DISSIPATION FACTOR TANδ

The dissipation or loss factor is defined by its tangent $\text{Tan}\delta$

$$\text{Tg}\delta = R_s C_s \omega$$

$$(\omega = 2\pi F)$$



ESR Capacitor Equivalent Series Resistance

Cs Capacitor capacitance

F Frequency [100 Hz]

Z Capacitor impedance

4.5. EQUIVALENT SERIES RESISTANCE ESR

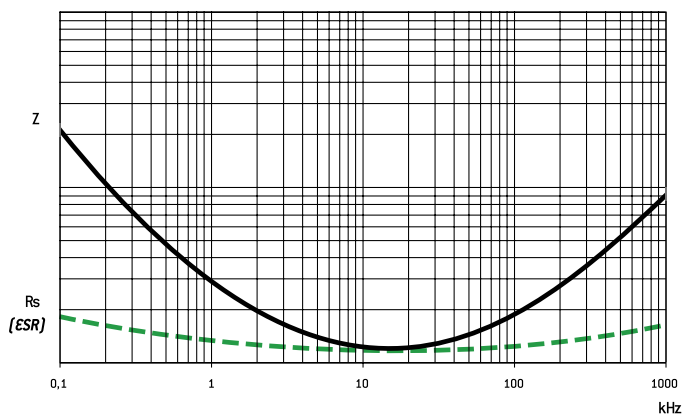
The relation between ESR and dissipation factor $\text{Tan}\delta$ is given in § 4.4.

4.6. IMPEDANCE Z - INDUCTANCE L

The impedance is given by:

$$Z = \sqrt{R^2 + \left[L\omega - \frac{1}{C\omega}\right]^2}$$

L inductance. Generally $L = 5$ to 20 nH



Z and ESR as function of frequency typically follows the chart:

4.7. PERMISSIBLE RIPPLE CURRENT (I.r.m.s.) I~

The current is defined at the maximum climatic category and at 100 Hz. It is the root mean square value r.m.s. The value I_0 is the rated value for calculations of expected life up to $3 I_0$.

4.8. LEAKAGE CURRENT II

It is measured at 20°C after a 5 min. polarization under rated voltage.

For C_R in μF and U_R in V:

$I \leq 0,01 C_R U_R$ or $1 \mu\text{A}^*$

when $C_R U_R \leq 1000 \mu\text{C}$

$I \leq 0,006 C_R U_R + 4 \mu\text{A}$

when $C_R U_R > 1000 \mu\text{C}$

For $U_R > 350 \text{V}_{\text{DC}}$ it can be specified:

with $K = 4, 6$ or 8

or

$I \leq 0,3 (C_R U_R)^{0,7} + 4 \mu\text{A}$ (CECC 30 300)

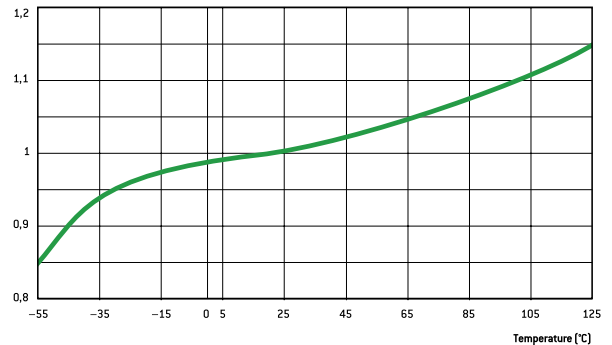
* Whichever is the greater

4.9. CHARACTERISTICS

Versus temperature [typical values].

4.9.1. Capacitance drift

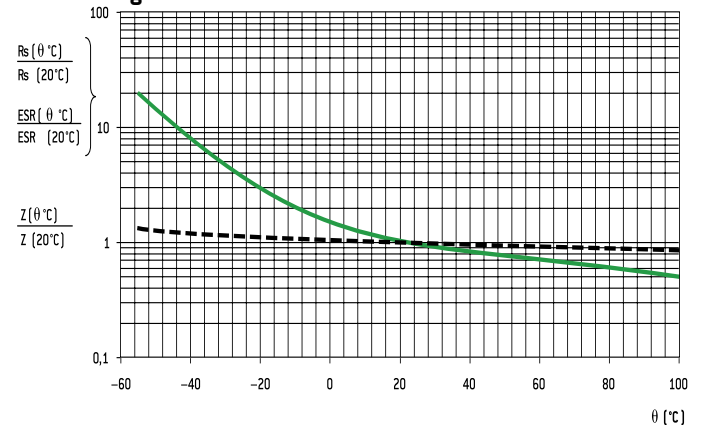
Versus temperature



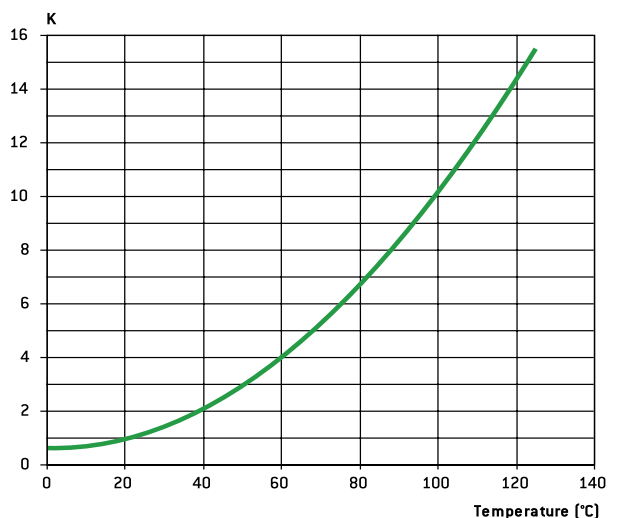
4.9.2. ESR and Z drifts at 100 Hz

Versus temperature

4.9.3 Leakage current drift



Versus temperature



General technical data

5. SPECIFICATION TO APPLY

Electrolytic aluminum capacitors are defined in:

- NF and UTE French national standard
- CECC European specifications
- IEC international specifications

Quality insurance procedures are described in these specifications.

	French	European	International
Generic specification Fixed capacitors	NF C 83 100	CECC 30 000 EN 130 000	IEC 60 384 -1 QC 300 000
Sectional specification Electrolytic aluminum capacitors	NF C 83 110	CECC 30 300	IEC 60 384 - 4 C 300 300
Blank deta II specification - Electrolytic aluminum capacitors with non solid electrolyte.	UTE 83 110	CECC 30 301	IEC 60 384 - 4 -1 QC 300 301
Blank deta II specifications	CECC 30 301- 017 to CECC 30 301- 062 CO 31 to CO 55	CECC 30 301- 017 to CECC 30 301- 062 CECC 30 301- 802 to CECC 30 301- 811	

6. ENDURANCE TESTS / LIFE TIME

6.1. STANDARD ENDURANCE TEST

at max category temperature:

Temperature	Endurance test			
	Grade I - Long life			Grade II - General purpose
	10 000 h	5 000 h	2 000 h	1 000 h
125°C			•	
105°C		•	•	•
85°C	•	•	•	•

Standard endurance tests do not exceed 2000 hours at 125°C. However, present EXXELIA technologies concerning liquid electrolytes have led to endurance tests up to 5000 hours at 125°C (PRORELSIC 125 - FELSIC 125 RS) and even 20000 hours at 125°C (PRORELSIC 145 - ALSIC 145)

6.2. PERFORMANCE REQUIREMENTS ON STANDARD ENDURANCE TESTS.

Permissible capacitance drift $\Delta C/C$ (%)

Permissible increase factors on $\tan\delta$, ESR, Z and II initial values

U_R	Endurance test			
	Grade I			Grade II
	10 000 h	5 000 h	2 000 h	1 000 h
6,3 V			+15 -30	+25 -40
10 V - 35 V	+15 -20	± 15	± 15	± 30
40 V - 160 V	± 15	± 15	± 15	± 30
> 160 V	± 15	± 10	± 10	± 15

	Endurance test			
	Grade I			Grade II
	10 000 h	5 000 h	2 000 h	1 000 h
$\tan\delta$ or ESR [1]	1,5	1,3	1,3	1,5
Z [2]	3	2	2	3
II	Standard values			

[1] $\tan\delta$ or ESR: for initial value, take standard value.

[2] Z: for initial value, take specified value [see data sheet].

Specific requirements can be taken into consideration with regards to initial values of dissipation factor or equivalent series resistance and impedance.

6.3. FAILURE CRITERIA FOR ELECTROLYTIC CAPACITORS.

Failure criteria are defined in CECC 30 301

- Non measurable defaults leading to complete failure.
- Measurable defaults leading to adjustment losses of the load circuit (failure due to variations).

6.3.1. Non measurable defaults.

They might be summed up as:

- Open circuit
- Short circuit
- Operation of pressure relief device
- Severely damaged insulation
- Unusable terminations

6.3.2. Measurable defaults.

Variations exceeding the values given below characterize a default.

- Capacitance drift $\Delta C/C$ (%): 3 times the limit for standard endurance testing or 50 % (whichever is the smallest).
- $\tan\delta$ or ESR: 3 times standard max initial values.
- Z: 3 times standard max initial values.
- II: initial limit (under load conditions).

Specific requirements can be taken into consideration with regards to lower drifts.

6.4. INFLUENCE OF MAIN PARAMETER ON OPERATIONAL LIFE.

6.4.1. Temperature.

The capacitors operational life is highly dependent upon its internal temperature Θ_i and therefore upon the ambient temperature and the ripple current.

Knowing ESR and dissipated power values (§ 6.4.3.) one can figure out, the internal temperature rise and then determine the capacitors expected life.

With present high boiling point electrolytes (§ 8.6)

Θ_i max = 125 to 185°C depending on styles.

6.4.2. Ripple current.

The ripple current flowing through the capacitor increase the internal temperature through power dissipation.

Standards define the permissible current at 100 Hz and generally consider a temperature rise of 5 to 10°C of max category temperature.

Current waveforms and frequencies make it difficult to clearly determine the capacitors internal temperature rise, which defines the operationally life.

Experiments confirm following relationship:

$$\Theta_i = \Theta_a + (\Theta_c - \Theta_a) K$$

Where:

- Θ_i = Internal hot spot temperature
- Θ_a = Ambient temperature
- Θ_c = Case temperature
- K = Parameter depending upon case diameter and cooling
 - $\emptyset \geq 51$ k = $2 \pm 0,5$
 - $\emptyset < 51$ k = $1,5 \pm 0,5$ (air cooling - 0,2 m/s)

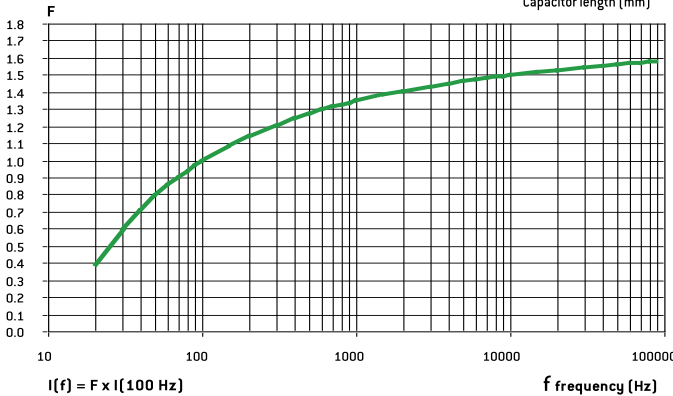
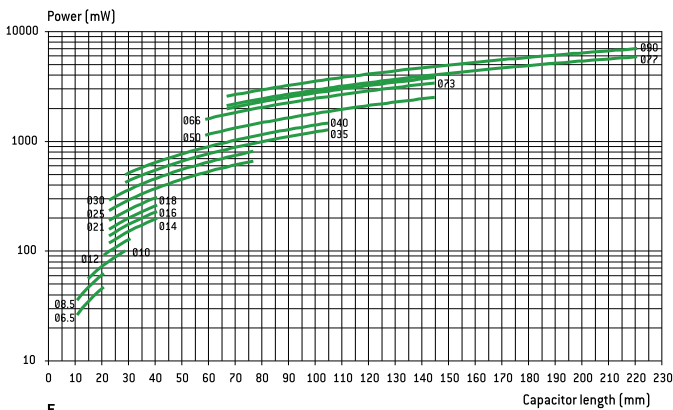
General technical data

r.m.s. value according to current waveform.

Function	Mean value	R.m.s. value	Function	Mean value	R.m.s. value	Function	Mean value	R.m.s. value
	$A (t_0/T)$	$A \sqrt{t_0/T}$		$A/2$	$A \sqrt{3}$		$2A/\pi$	$A / \sqrt{2}$
	$A (t_1/T)$	$A \sqrt{2t_1/3T}$		$2A/\pi (t_0/T)$	$A \sqrt{t_0/2T}$		$A/2$	$A / \sqrt{3}$
	$A/2 (t_0/T)$	$A \sqrt{t_0/3T}$		$A/2 (t_0/T)$	$A \sqrt{t_0/3T}$		0	A

6.4.3. Dissipated power versus case dimension

For calculations of ripple currents, considering an internal temperature rise of 10°C



$P = ESR \cdot I^2$

P = Dissipated power (mW)

($\Theta_i - \Theta_a = 10^\circ\text{C}$)

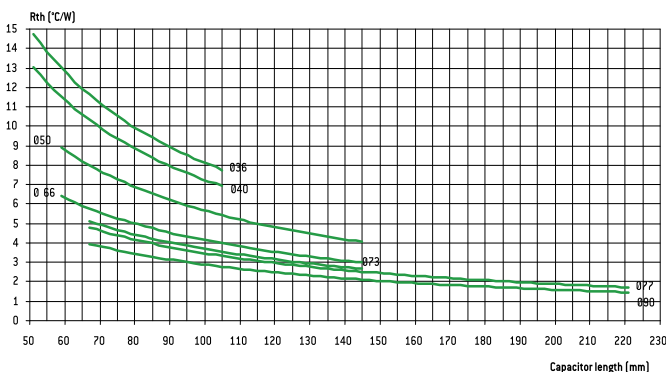
ESR: Equivalent series resistance (100 Hz 20°C)

I: Ripple current (r.m.s. value at 100 Hz)

For different frequencies from 100 Hz, I must be multiplied by the factor F, according to above chart.:

6.4.4. Thermal resistance Rth and air cooling

Rth is static thermal resistance (without cooling) between capacitor central hot spot and ambient temperature measured at a distance of one capacitor diameter



Forced or not cooling air can lead to a significant decrease of these values.

Consequently, r.m.s. ripple current can be increased as a function of air cooling speed:

Ø mm (inches)	≤ 0,5 m/s	1 m/s	2 m/s	3 m/s	≥ 4 m/s
66 - 90	1~	1,1~	1,2~	1,25~	1,3~
36 - 51	1~	1,2~	1,4~	1,45~	1,5~

This parameter shall be applied to one capacitor alone.

For capacitors in bank, ambient temperature must be strictly equal around all capacitors.

6.4.5. Quality guaranty

We guarantee products manufactured during 2 years from the data of shipment against defaults of material and assembly.

This guaranty can be involved by the buyer only if our products are used within normal conditions, always according to the state of the art and taking in account storage conditions.

The equipment design should take into consideration possible failures of our capacitors and related effects in order to avoid them.

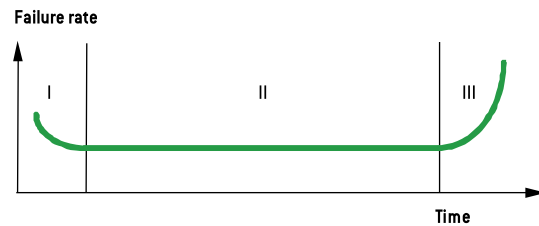
Guaranty is not applicable for damages occurred by surge voltage, irregular use, polarity inversion or maintenance default.

Guaranty is exclusively limited to the replacement of individual defective capacitors within the terms of delivery. This rule applied to all cases and particularly to any further consequence of failures.

6.4.6. Reliability

Failure rate:

$$FR = \frac{\text{Number of components tested} \times \text{test duration}}{\text{Number of failures}}$$



Failure rate is measured in FIT (failure in time = 10⁻⁹ / hour).

The failure rate is set up during the life time of the capacitor (phase II)

I. Early failure phase (generally excluded during ageing process).

II. Operational life time of the capacitors

III. End of life

General technical data

Mean time between failures MTBF = 1/FR mesured in years

Range	Failure rate for a failure percentage not exceeding 1% with a confidence level of 60 %
FELSIC 85 >350 V FELSIC HC > 350 V SNAPSIC - SNAPSIC HC > 350 V SNAPSIC 4P > 350 V PROMISIC 031 Ø = 6,5 SICAL CO 42 - SICAL > 350 V	50 FIT - (MTBF = 2280)
FELSIC 037 - 039 FELSIC 85 ≤ 350 V FELSIC HC ≤ 350 V CUBISIC CI FRS SNAPSIC 105 - SNAPSIC 105 4P SNAPSIC 105 LP - SNAPSIC HV SNAPSIC - SNAPSIC 4P ≤ 350 V SNAPSIC HC ≤ 350 V ALSIC IR - ALSIC 145 - ALSIC HV - VACSIC 150 - VACSIC SICAL CO 42 - SICAL ≤ 350 V PRORELSIC 125 Ø = 6,5 RELSIC 033 PROMISIC 031 Ø > 6,5	25 FIT - (MTBF = 4560)
FELSIC 125 FRS - SNAPSIC 125 FELSIC HV - FELSIC 105	10 FIT - (MTBF = 11410)
PRORELSIC 125 Ø > 6,5 PRORELSIC 145	5 FIT - (MTBF = 22820)

Multiplying factor of FR with voltage and temperature

Factor	Temperature [°C]							
	≤ 40	50	60	70	85	105 (1)	125 (1)	145 (1)
Factor	1	1,5	2,3	3,4	6,3	14	32	72

(1) Only for permitted capacitors

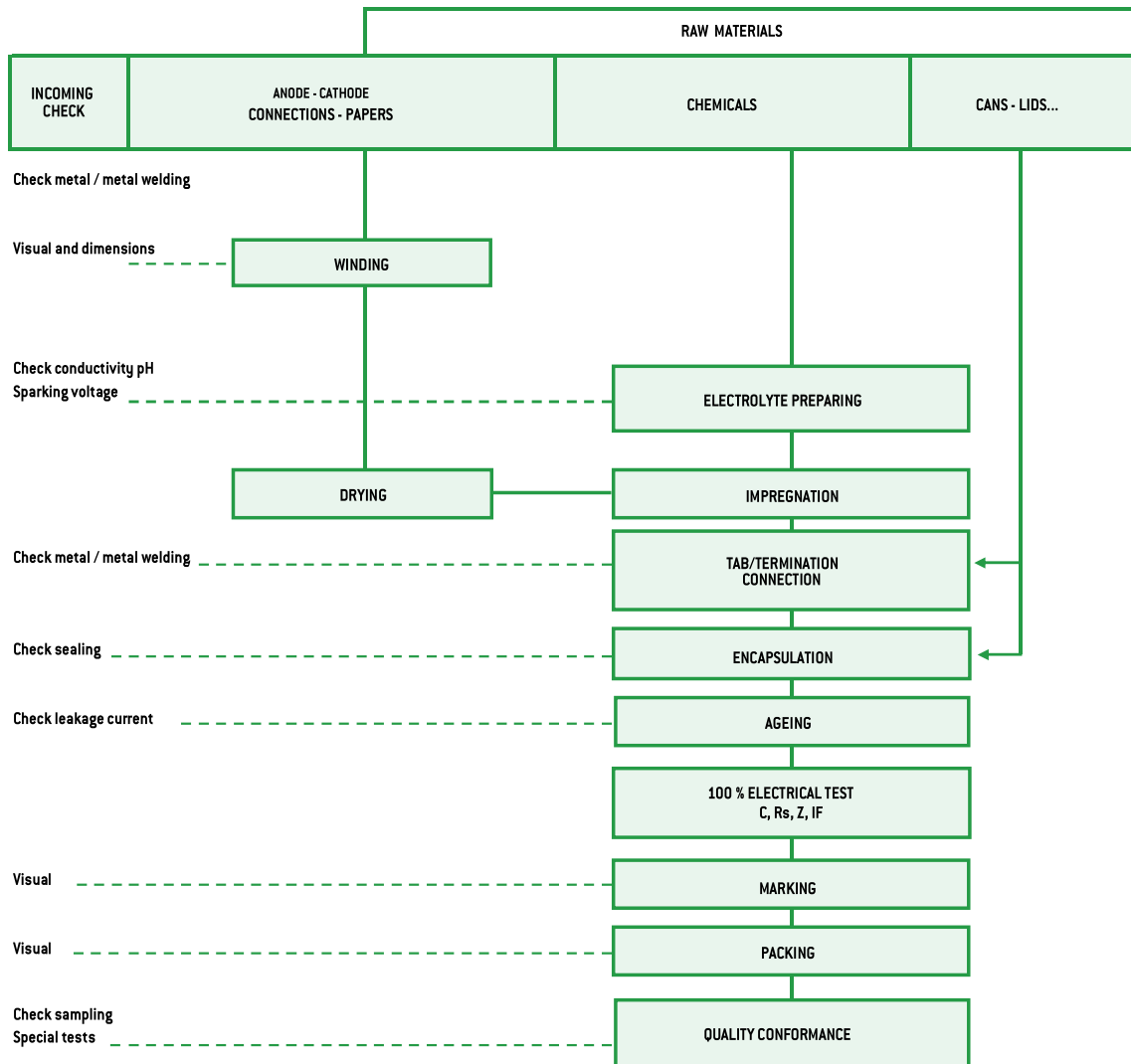
Factor	Percentage of rated voltage (2)		
	100 %	80 %	50 %
Factor	1	0,8	0,5

(2) This voltage has to be constant

Environ-ment	Without vibration		Ground with vibrations or mobile			
	Ground, fix Controlled air	Ground, fix	PRORELSIC SNAPSIC 20 g FELSIC 20 g	FELSIC 10 g PROMISIC SICAL Ø ≤14	CI FRS - SNAPSIC RELSIC SICAL Ø >14	ALSIC
Factor	1	2	2	4	6	12

7. MANUFACTURING FLOW CHART

Process controls



General technical data

8. INFORMATION ON APPLICATION

8.1. CLEANING SOLVENTS

Use aliphatic alcohols, such as denatured ethyl alcohol, isopropanol, or butylacetate, or else alkaline diluted solutions. Avoid incompatible solvents (halogenous for example).

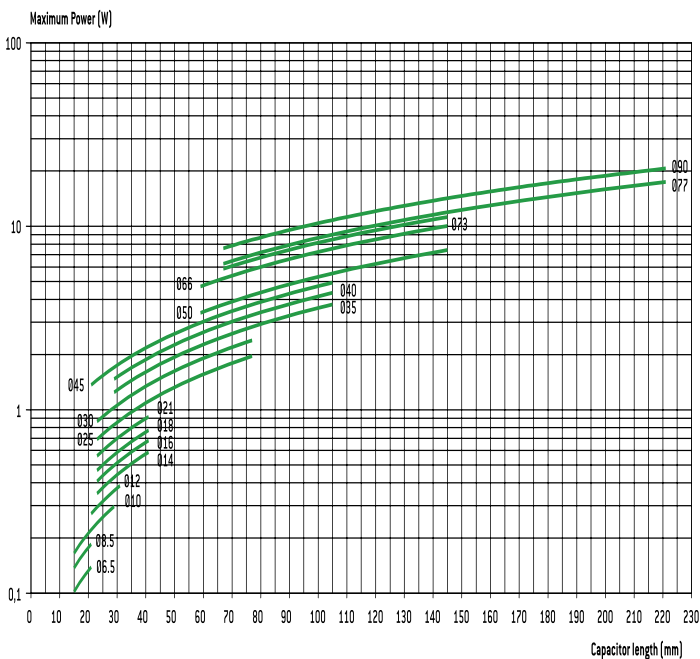
8.2. SHELF LIFE

There is no electrical characteristics variation for long periods of storage except leakage current which can increase.

It is caused by chemical reactions between the dielectric alumina and the electrolyte. These reactions are reversible when switched on. Capacitors can generally be stored at temperature between -5° and $+50^{\circ}\text{C}$ without reforming for the following periods of time:

- For $U_R \leq 100\text{ V}$, storage time: 5 years (up to 10 years under specific conditions)
- For $100\text{ V} < U_R \leq 360\text{ V}$ storage time: 3 years
- For $360\text{ V} < U_R < 500\text{ V}$ storage time: 1 year
- For $U_R \leq 500\text{ V}$, storage time: 6 months

Generally when these periods are overstepped, one hour at rated voltage causes the decrease of leakage current under the specified limits. An other way to avoid this leakage current increase problem is to always limit available power through capacitor during first seconds or minutes after storage or transport, according to the following chart:



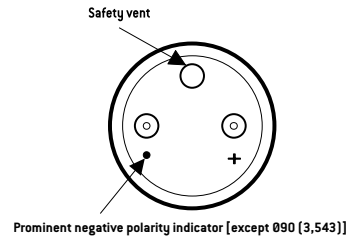
8.3. LOW PRESSURE RESISTANCE

EXXELIA capacitors can be used with ambient low pressure decreasing up to 10 mbar (altitude 28000 m – 92000 feet).

8.4. MOUNTING SCREW TERMINALS CAPACITORS (FELSIC)

Capacitors may be used vertically (terminals on top) or horizontally. When used horizontally, the following position in relation to the safety vent, is recommended:

Mounting capacitors in series may be used for operating voltage exceeding U_R . See FELSIC in bank.



8.5. MOUNTING SOLDER TYPE CAPACITORS.

They may be used in any position. During mounting, avoid applying excessive force to capacitor pins or wires. There is a risk of damaging internal connections.

After soldering and for the same reasons, do not try to move the capacitor's body.

8.6. ELECTROLYTES: SAFETY RULES.

Electrolytes used in EXXELIA capacitors are manufactured by EXXELIA. Main solvents are generally γ butyrolactone and ethylene glycol, very stable high boiling point solvents. Ionic conductive salts in electrolyte induce a very weak acidity (pH 5 to 7).

8.7. ENVIRONMENT.

In aluminium capacitors with liquid electrolyte there is no component showing a pollution risk, in small amounts, of air or water. EXXELIA is always involved in this security field particularly in using chemicals for electrolyte, without well-known risks.

- Dimethylformamide (DMF) dangerous solvent forbidden in several uses is completely excluded by EXXELIA, since 1990.
- There is no halogen compound such as chlorofluorocarbon (CFC or FCKW in German) or polychlorobiphenyl (PCBPyralene) or pentabromodiphenylether or octabromodiphenylether.

There is neither benzene, toluene or phenyl compound nor explosive such as picric acid, nor asbestos in plastic covers. All the capacitors made by EXXELIA since 1991, can be scrapped or used in raw materials recycling processes without special care in compliance with Community rules.

EXXELIA aluminium capacitors with non-solid electrolyte are particularly suitable for different kinds of environment taking in account severity increasing laws.

European directives 2003/11/EC, 2002/96/EC (WEEE) and 2002/95/EC (RoHS) applies to all EXXELIA capacitors including every solder type, manufactured with pure tin coated pins or wires, since at least January 2006.

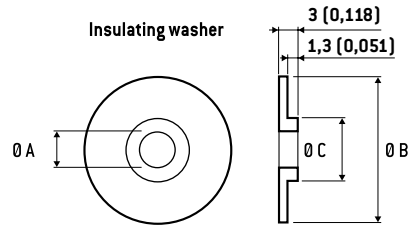
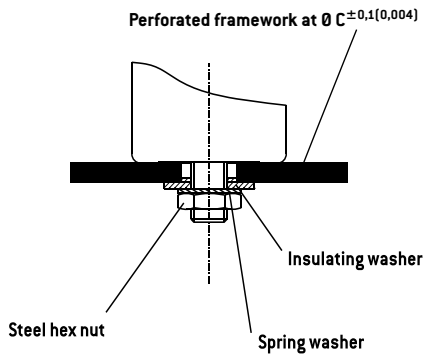
Mounting and insulating parts

STUD FIXING: FELSIC BD

Steel nut, spring washer and insulating washer are delivered loosely with the capacitor.

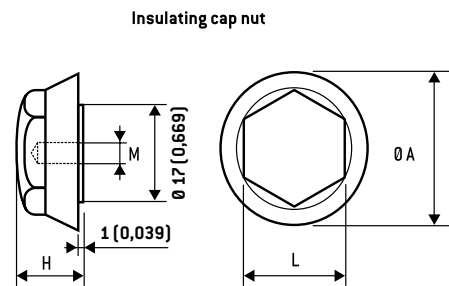
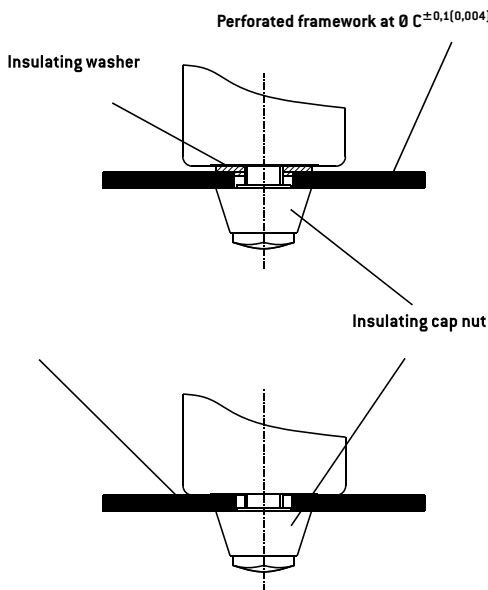
STANDARD MOUNTING WITH:

Insulating washer and steel nut



Ø Capacitor	DIMENSIONS in mm (inches)				Code
	M	Ø A	Ø B	Ø C	
36	8	8,4	25	18,5	A 691060
51 - 77	12	12,5	30	21,5	A 691061
90	12	12,5	35	21,5	A 691062

Insulating plastic nut with or without insulating washer

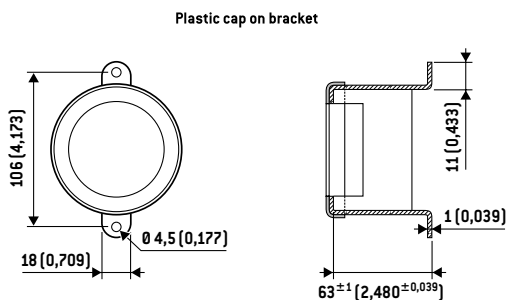


M	Ø A	H	L	Max. torque	Code
8 [0,315]	25 [0,984]	15 [0,591]	17 [0,669]	3 Nm	A 691070
12 [0,472]	30 [1,181]	20 [0,787]	19 [0,748]	7 Nm	A 691071

Ring - clip mounting: FELSIC LP

Ring clips shall be ordered separately.

Tightening screws and nuts are supplied loosely.



FELSIC 85 LP FELSIC 105 LP	Code
Metal bracket	A691055
Plastic cap	A691065

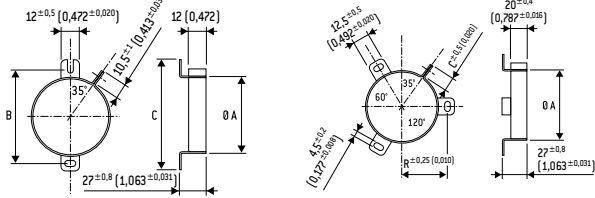
General technical data

Ring - clip mounting: FELSIC BC

Ring clips shall be ordered separately.

Tightening screws and nuts are supplied loosely.

FELSIC BC - Metal ring-clips



Ø A Cap.	B	C	Code	Ø A Cap.	B	C	Code
36 (1,417)	54 (2,126)	63 (2,480)	A 691901	51 (2,008)	33,5 (1,319)	11,8 (0,465)	A 691905
				66 (2,598)	39 (1,535)	10,5 (0,413)	A 691913
				73 (2,874)	44 (1,732)	10,5 (0,413)	A 691914
				77 (3,031)	44,5 (1,752)	10,5 (0,413)	A 691907
				90 (3,543)	53,3 (2,098)	11,8 (0,465)	A 691915

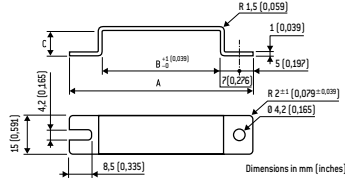
Stirrup mounting: CUBISIC LP

Stirrups shall be ordered separately.

Tightening screws and nuts are supplied loosely

Salt mist endurance of screws and mounting accessories:
minimum 96 h (IEC 600 68-2-11)

CUBISIC /CUBISIC LP - Metal bracket



Ø A Cap.	A	B	C	Code
45x12 (1,772x0,472)	69 (2,717)	45 (1,772)	10 (0,394)	A 691057
35x16 (1,378x0,630)	59 (2,323)	35 (1,378)	14 (0,551)	A 691059

PACKAGING

1. PACKAGING AND WEIGHT UNITS.

1.1. Capacitor with screw terminals

Can DIMENSIONS in mm (inches)				Unit weight *
Ø	H			(g)
36 (1,417)	47 (1,850)	52 (2,047)	53 (2,087)	70
36 (1,417)	60 (2,362)			79
36 (1,417)	80 (3,150)	81 (3,189)		100
36 (1,417)	104 (4,094)	105 (4,134)		120
51 (2,008)	47 (1,850)			80
51 (2,008)	62 (2,441)	63 (2,480)		105
51 (2,008)	81 (3,189)	82 (3,228)		190
51 (2,008)	104 (4,094)	105 (4,134)		260
51 (2,008)	112 (4,409)			270
51 (2,008)	144 (5,669)			370
66 (2,598)	104 (4,094)	105 (4,134)		430
66 (2,598)	112 (4,409)			460
73 (2,874)	104 (4,094)	112 (4,409)		600
73 (2,874)	144 (5,669)			680
77 (3,031)	104 (4,094)	105 (4,134)		620
77 (3,031)	144 (5,669)	145 (5,709)		860
77 (3,031)	200 (7,874)			1300
77 (3,031)	220 (7,874)	221 (8,701)		1400
90 (3,543)	67 (2,638)			600
90 (3,543)	144 (5,669)	145 (5,709)		1400
90 (3,543)	200 (7,874)			1800

* Unit weight = typical values

Possible variations of = ± 25 % according to different voltage and capacitance.

1.2. Radial solder types

Can dimensions mm (inches)			ALSIC	SNAP-SIC	Can dimensions			ALSIC	SNAP-SIC
Ø	H	Weight* (g)			Ø	H	Weight* (g)		
10 (0,394)	16 (0,630)	1,8	-		35 (1,378)	30 (1,181)	-	50	
12,5 (0,492)	21 (0,827)	4,5	-		35 (1,378)	40 (1,575)	-	50	
12,5 (0,492)	24 (0,945)	5	-		35 (1,378)	45 (1,772)	-	52	
					35 (1,378)	50 (1,969)	-	60	
16 (0,630)	25 (0,984)	8,2	-		35 (1,378)	75 (2,953)	-	95	
					35 (1,378)	100 (3,937)	-	125	
22 (0,866)	25 (0,984)	-	15		40 (1,575)	40 (1,575)	-	65	
22 (0,866)	30 (1,181)	-	17		40 (1,575)	50 (1,969)	-	100	
22 (0,866)	40 (1,575)	-	18		40 (1,575)	75 (2,953)	-	130	
					40 (1,575)	100 (3,937)	-	170	
25 (0,984)	25 (0,984)	-	17		45 (1,772)	21 (0,827)	-	50	
25 (0,984)	30 (1,181)	-	20		45 (1,772)	(0,984)	-	60	
25 (0,984)	35 (1,378)	-	22		45 (1,772)	30 (1,181)	-	73	
25 (0,984)	40 (1,575)	-	25		45 (1,772)	35 (1,378)	-	85	
25 (0,984)	45 (1,772)	-	28		45 (1,772)	45 (1,772)	-	110	
25 (0,984)	50 (1,969)	-	30		45 (1,772)	75 (2,953)	-	180	
					45 (1,772)	100 (3,937)	-	240	
30 (1,181)	25 (0,984)	-	28						
30 (1,181)	30 (1,181)	-	30						
30 (1,181)	35 (1,378)	-	30						
30 (1,181)	40 (1,575)	-	40						
30 (1,181)	45 (1,772)	-	45						
30 (1,181)	50 (1,969)	-	50						

Can DIMENSIONS in mm (inches)			CUBISIC
I	L	H	weight (g)
35 (1,378)	35 (1,378)	16 (0,630)	30
35 (1,378)	50 (1,969)	16 (0,630)	40
45 (1,772)	35 (1,378)	12 (0,472)	30
45 (1,772)	50 (1,969)	12 (0,472)	45
45 (1,772)	75 (2,953)	12 (0,472)	60

* Unit weight = typical values

Possible variations of = ± 25 % according to different voltage and capacitance.

1.3. Axial types

Can DIMENSIONS in mm (inches)		PRORELSIC	PRORELSIC	SICAL CO 42
Ø	H	Unit weight * (g)	Unit weight * (g)	Unit weight * (g)
6,5 (0,256)	15 (0,591)	-	1,6	-
6,5 (0,256)	19 (0,748)	-	1,8	1,8
8,5 (0,335)	19 (0,748)	-	2,3	2,3
10 (0,394)	19 (0,748)	-	2,8	2,8
10 (0,394)	25 (0,984)	-	3,5	3,5
10 (0,394)	28 (1,102)	-	3,8	-
12 (0,472)	25 (0,984)	-	5	-
12 (0,472)	30 (1,181)	-	5,4	5,4
14 (0,551)	30 (1,181)	-	6,9	6,9
14 (0,551)	41 (1,614)	-	9,5	-
(0,630)	30 (1,181)	7,7	-	7,7
18 (0,709)	35 (1,378)	13,6	-	-
18 (0,709)	40 (1,575)	15,3	-	15,3
21 (0,827)	40 (1,575)	19,5	-	19,5
25 (0,984)	40 (1,575)	28	-	28
25 (0,984)	50 (1,969)	35	-	35
25 (0,984)	75 (2,953)	56	-	56

* Unit weight = typical values

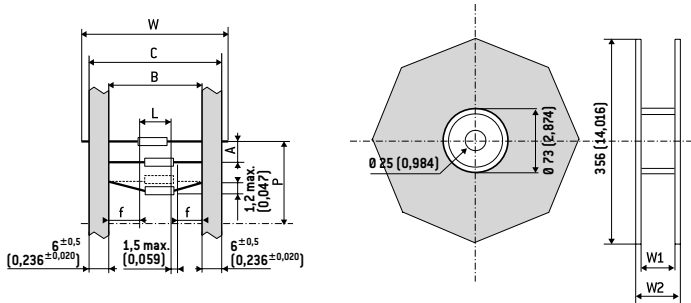
Possible variations of = ± 25 % according to different voltage and capacitance.

General technical data

2. PACKAGING ON TAPE

2.1. Axial types

Dimensions and tolerance in accordance with IEC 60 286-



DIMENSIONS in mm (inches)									
D	L max.	B	A	P	C max.	W ₁	W ₂ max.	W	n ⁽²⁾
6,5 (0,256)	20 (0,787)	73 ± 1,5 (2,874 ± 0,059)	10 ± 1,5 (0,394 ± 0,059)	± 2 (0,079)	87,5 (3,445)	93 (3,661)	106 (3,661)	85 ± 1,5 (3,346 ± 0,059)	1000 (39,370)
8,5 (0,335) ⁽¹⁾									750 (29,528)
10 (0,394) ⁽¹⁾	32 (1,260)	73 ± 1,5 (2,874 ± 0,059)	15 ± 1,5 (0,591 ± 0,059)	± 3 (0,118)	87,5 (3,445)	93 (3,661)	106 (3,661)	85 ± 1,5 (3,346 ± 0,059)	400 (15,748)
12 (0,472) ⁽¹⁾									400 (15,748)
14 (0,551) ⁽¹⁾									200 (7,874)

(1) On tape only on request

(2) n = number of capacitors per reel.

White positive tape f : > 20 mm (0,787 inches)

P: 10 space