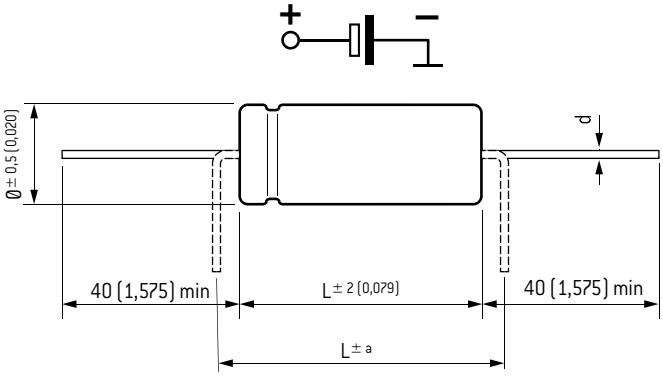
PRORELSIC 145

2 000 h / 145°C

16 V ... 450 V	6,8 µF ... 25 000 µF	Ø 14 (0,551) ... Ø 25 (0,984)	– 55°C+ 145°C	Long Life Time



Dimensions in mm (inches)

APPLICATIONS

- Coupling / decoupling
- Smoothing
- Energy storage
- High frequency power supply system
- Telecommunication - Military applications
- Mob lle and aircraft installations
- Rated voltage 450 V is specially fit to lamp electronic ballast circuits.

Insulating aluminum case
Axial tin coated copper leads
Welded chain providing perfect continuity of the circuit.

Tolerance on capacitance at 20°C: – 10 + 50%
(on request) : – 10 + 30 %
Operating temperature : – 55°C +145°C (up to 150°C)

DIMENSIONS in mm (inches)

Ø		d		a	
14 to 18	(0,551) to (0,709)	0,8	(0,031)	4	(0,157)
21	(0,827)	1	(0,039)	4	(0,157)
25	(0,984)	1	(0,039)	8	(0,315)

RESISTANCE TO VIBRATIONS

Hb mm (inches)	
ƒ (Hz)	10 - 2000 Hz
Amplitude	1,5 (0,059)
Acceleration	20 g - 196 m/s²
t (h)	3 x 2 h

SPECIFICATIONS

NFC 83 110 - Long life
CECC 30 301-802 Issue 2
IEC 60 384.4 long life
Climatic category GPF: –55°C + 145°C / 56 days

WITHSTAND STRENGTH OF INSULATING SLEEVE

Insulating resistance at 20°C between leads and mounting hardware: 100 MΩ
Test voltage at 50 Hz 1 min. between leads and mounting hardware: 1000 V
Fire resistance: self extinguish 30 s (IEC 60 695-2-2) without PVC.

PRORELSIC 145

2 000 h / 145°C

Capacitance	Dimensions				ESR		Z F(1) +20°C max.	II +20°C 5 min. max.	I ~ 100 Hz +145°C max.	Code
	Ø		L		Typic	Max.				
(µF)	mm (inches)		mm (inches)		(Ω)	(Ω)	(Ω)	(µA)	(A)	
Rated voltage 16 V										
680	14	(0,551)	30	(1,181)	0,25	0,37	0,23	37	0,77	A 708000
1000	16	(0,630)	30	(1,181)	0,17	0,26	0,16	52	1	A 708001
1500	14	(0,551)	30	(1,181)	0,25	0,23	0,23	75	0,77	A 708008
1500	18	(0,709)	30	(1,181)	0,15	0,23	0,16	75	1,14	A 708002
2200	16	(0,630)	30	(1,181)	0,17	0,26	0,16	110	1	A 708009
2200	18	(0,709)	40	(1,575)	0,1	0,15	0,12	110	1,6	A 708003
3300	18	(0,709)	30	(1,181)	0,15	0,23	0,16	160	1,14	A 708010
3300	21	(0,827)	40	(1,575)	0,066	0,1	0,08	160	2,1	A 708004
4700	18	(0,709)	40	(1,575)	0,1	0,15	0,12	230	1,6	A 708011
4700	25	(0,984)	40	(1,575)	0,045	0,07	0,07	230	2,8	A 708005
6800	25	(0,984)	50	(1,969)	0,04	0,06	0,05	330	3,3	A 708006
6800	21	(0,827)	40	(1,575)	0,066	0,1	0,08	330	2,1	A 708012
10000	25	(0,984)	40	(1,575)	0,045	0,07	0,07	480	2,8	A 708013
10000	25	(0,984)	75	(2,953)	0,033	0,05	0,04	480	4,4	A 708007
15000	25	(0,984)	50	(1,969)	0,04	0,06	0,05	720	3,3	A 708014
25000	25	(0,984)	75	(2,953)	0,033	0,05	0,04	1200	4,4	A 708015
Rated voltage 25 V										
470	14	(0,551)	30	(1,181)	0,29	0,44	0,26	39	0,71	A 708020
680	16	(0,630)	30	(1,181)	0,2	0,3	0,23	55	0,92	A 708021
1000	14	(0,551)	30	(1,181)	0,29	0,44	0,26	80	0,71	A 708028
1000	18	(0,709)	30	(1,181)	0,15	0,24	0,14	80	1,14	A 708022
1500	18	(0,709)	40	(1,575)	0,1	0,15	0,1	120	1,59	A 708023
1500	16	(0,630)	30	(1,181)	0,2	0,3	0,23	120	0,92	A 708029
2000	18	(0,709)	30	(1,181)	0,15	0,24	0,14	150	1,14	A 708030
2200	21	(0,827)	40	(1,575)	0,08	0,12	0,08	170	1,93	A 708024
3000	18	(0,709)	40	(1,575)	0,1	0,15	0,1	225	1,59	A 708031
3300	25	(0,984)	40	(1,575)	0,065	0,1	0,06	250	2,4	A 708025
4500	21	(0,827)	40	(1,575)	0,08	0,12	0,08	330	1,93	A 708032
4700	25	(0,984)	50	(1,969)	0,045	0,07	0,05	360	3,1	A 708026
6800	25	(0,984)	40	(1,575)	0,065	0,1	0,06	510	2,4	A 708033
6800	25	(0,984)	75	(2,953)	0,04	0,06	0,04	510	4	A 708027
9000	25	(0,984)	50	(1,969)	0,045	0,07	0,05	670	3,1	A 708034
14000	25	(0,984)	75	(2,953)	0,04	0,06	0,04	1050	4	A 708035
Rated voltage 40 V										
330	14	(0,551)	30	(1,181)	0,32	0,48	0,3	44	0,68	A 708040
470	16	(0,630)	30	(1,181)	0,23	0,34	0,25	60	0,86	A 708041
680	14	(0,551)	30	(1,181)	0,32	0,48	0,3	86	0,68	A 708048
680	18	(0,709)	30	(1,181)	0,15	0,23	0,16	86	1,14	A 708042
1000	16	(0,630)	30	(1,181)	0,23	0,34	0,25	120	0,86	A 708049
1000	16	(0,630)	40	(1,575)	0,11	0,17	0,12	120	1,51	A 708043
1200	18	(0,709)	30	(1,181)	0,15	0,23	0,16	140	1,14	A 708050
1500	21	(0,827)	40	(1,575)	0,073	0,11	0,1	180	2	A 708044
2100	18	(0,709)	40	(1,575)	0,11	0,17	0,12	250	1,51	A 708051
2200	25	(0,984)	40	(1,575)	0,053	0,08	0,09	270	2,6	A 708045
3000	21	(0,827)	40	(1,575)	0,073	0,11	0,1	360	2	A 708052
3300	25	(0,984)	50	(1,969)	0,04	0,06	0,05	400	3,3	A 708046
4500	25	(0,984)	40	(1,575)	0,053	0,08	0,09	540	2,6	A 708053
4700	25	(0,984)	75	(2,953)	0,033	0,05	0,05	570	4,4	A 708047
6300	25	(0,984)	50	(1,969)	0,04	0,06	0,05	750	3,3	A 708054
10000	25	(0,984)	75	(2,953)	0,033	0,05	0,05	1200	4,4	A 708055

(1) F = 10 kHz (C > 1000 µF), F = 100 kHz (C ≤ 1000 µF)
Z typ = Z max / 2

PRORELSIC 145

2 000 h / 145°C

Capacitance	Dimensions				ESR		Z F(1) +20°C max.	II +20°C 5 min. max.	I ~ 100 Hz +145°C max.	Code
	Ø		L		Typic	Max.				
(µF)	mm (inches)		mm (inches)		(Ω)	(Ω)	(Ω)	(µA)	(A)	
Rated voltage 63 V										
220	16	(0,630)	30	(1,181)	0,27	0,41	0,3	46	0,8	A 708061
330	18	(0,709)	30	(1,181)	0,2	0,3	0,2	66	0,99	A 708062
470	18	(0,709)	40	(1,575)	0,13	0,2	0,13	93	1,4	A 708063
500	16	(0,630)	30	(1,181)	0,27	0,41	0,3	95	0,8	A 708068
680	21	(0,827)	40	(1,575)	0,1	0,15	0,1	130	1,73	A 708064
700	18	(0,709)	30	(1,181)	0,2	0,3	0,2	130	0,99	A 708069
1000	18	(0,709)	40	(1,575)	0,13	0,2	0,13	190	1,4	A 708070
1000	25	(0,984)	40	(1,575)	0,07	0,11	0,08	190	2,3	A 708065
1500	21	(0,827)	40	(1,575)	0,1	0,15	0,1	290	1,73	A 708071
1500	25	(0,984)	50	(1,969)	0,065	0,1	0,06	290	3	A 708066
2200	25	(0,984)	75	(2,953)	0,06	0,09	0,05	420	3,8	A 708067
2400	25	(0,984)	40	(1,575)	0,07	0,11	0,08	450	2,3	A 708072
3200	25	(0,984)	50	(1,969)	0,065	0,1	0,06	600	3	A 708073
5200	25	(0,984)	75	(2,953)	0,06	0,09	0,05	490	3,8	A 708074
Rated voltage 100 V										
100	16	(0,630)	30	(1,181)	1	1,5	0,77	34	0,41	A 708081
180	16	(0,630)	30	(1,181)	1	1,5	0,77	54	0,41	A 708090
220	18	(0,709)	40	(1,575)	0,4	0,6	0,4	70	0,8	A 708083
310	18	(0,709)	40	(1,575)	0,4	0,6	0,4	90	0,8	A 708091
330	21	(0,827)	40	(1,575)	0,3	0,45	0,3	100	1	A 708084
450	21	(0,827)	40	(1,575)	0,3	0,45	0,3	135	1	A 708092
470	25	(0,984)	40	(1,575)	0,2	0,3	0,25	150	1,35	A 708085
680	25	(0,984)	40	(1,575)	0,2	0,3	0,25	210	1,35	A 708093
680	25	(0,984)	50	(1,969)	0,18	0,27	0,2	210	1,6	A 708086
900	25	(0,984)	50	(1,969)	0,18	0,27	0,2	270	1,6	A 708094
1000	25	(0,984)	75	(2,953)	0,13	0,2	0,12	300	2,2	A 708087
2200	25	(0,984)	75	(2,953)	0,07	0,11	0,08	660	3	A 708089
2600	25	(0,984)	75	(2,953)	0,07	0,11	0,08	780	3	A 708095
Rated voltage 160 V										
22	14	(0,551)	30	(1,181)	2,8	5,6	1,1	25	0,23	A 708100
38	14	(0,551)	30	(1,181)	2,8	5,6	1,1	36	0,23	A 708110
47	18	(0,709)	40	(1,575)	1,1	1,7	0,65	45	0,48	A 708103
68	21	(0,827)	40	(1,575)	0,8	1,2	0,44	65	0,61	A 708104
100	18	(0,709)	40	(1,575)	1,1	1,7	0,65	100	0,48	A 708111
100	25	(0,984)	40	(1,575)	0,4	0,6	0,3	100	0,95	A 708105
150	25	(0,984)	50	(1,969)	0,3	0,5	0,25	140	1,21	A 708106
160	21	(0,827)	40	(1,575)	0,8	1,2	0,44	150	0,61	A 708112
220	25	(0,984)	75	(2,953)	0,2	0,3	0,2	210	1,79	A 708107
250	25	(0,984)	40	(1,575)	0,4	0,6	0,3	240	0,95	A 708113
330	25	(0,984)	50	(1,969)	0,3	0,5	0,25	310	1,21	A 708114
470	25	(0,984)	75	(2,953)	0,12	0,2	0,13	450	2,3	A 708109
530	25	(0,984)	75	(2,953)	0,12	0,2	0,13	500	2,3	A 708115
Rated voltage 250 V										
15	18	(0,709)	30	(1,181)	3,3	5	2	25	0,24	A 708122
33	18	(0,709)	40	(1,575)	1,5	2,3	1	50	0,41	A 708123
40	18	(0,709)	30	(1,181)	3,3	5	2	60	0,24	A 708130
47	25	(0,984)	40	(1,575)	0,9	1,4	0,8	70	0,64	A 708125
62	18	(0,709)	40	(1,575)	1,5	2,3	1	93	0,41	A 708131
68	25	(0,984)	50	(1,969)	0,73	1,1	0,6	100	0,78	A 708126
100	25	(0,984)	75	(2,953)	0,45	0,7	0,3	150	1,2	A 708127
135	25	(0,984)	40	(1,575)	0,9	1,4	0,8	200	0,64	A 708132
180	25	(0,984)	50	(1,969)	0,73	1,1	0,6	270	0,78	A 708133
220	25	(0,984)	75	(2,953)	0,3	0,45	0,25	330	1,45	A 708129
280	25	(0,984)	75	(2,953)	0,3	0,45	0,25	330	1,45	A 708134

(1) F = 10 kHz (C > 1000 µF), F = 100 kHz (C ≤ 1000 µF)
Z typ = Z max / 2

PRORELSIC 145

2 000 h / 145°C

Capacitance (µF)	Dimensions Ø mm (inches)	Dimensions L mm (inches)	ESR Typic (Ω)	ESR Max. (Ω)	Z F(1) +20°C max. (Ω)	II +20°C 5 min. max. (µA)	I ~ 100 Hz +145°C max. (A)	Code
Rated voltage 450 V								
6,8	14 (0,551)	30 (1,181)	11	17	7	110	0,12	A 708140
10	14 (0,551)	30 (1,181)	7,2	11	5,1	130	0,14	A 708141
15	14 (0,551)	30 (1,181)	7,2	11	5,1	160	0,14	A 708150
15	16 (0,630)	30 (1,181)	4,8	7,2	4	160	0,19	A 708142
22	18 (0,709)	30 (1,181)	3	4,5	2,5	200	0,25	A 708143
33	18 (0,709)	40 (1,575)	1,7	2,5	1,5	250	0,39	A 708144
47	21 (0,827)	40 (1,575)	1,4	2,1	1,3	300	0,46	A 708145
68	25 (0,984)	40 (1,575)	1,3	1,9	1,3	350	0,53	A 708146
75	25 (0,984)	40 (1,575)	1,3	1,9	1,3	370	0,53	A 708151
100	25 (0,984)	50 (1,969)	0,9	1,4	1	430	0,7	A 708147
220	25 (0,984)	75 (2,953)	0,6	0,9	0,7	630	1	A 708149

(1) F = 10 kHz (C > 1000 µF), F = 100 kHz (C ≤ 1000 µF)
Z typ = Z max / 2

PEAK VOLTAGE (V)

U_R: rated voltage
Up: Repetitive standard peak voltage (30 s)
Us: Repetitive surge voltage (0,1 s)
Do not overstep this value without damage.

U_R	16 V	25 V	40 V	63 V	100 V	160 V	250 V	450 V
Up	18	29	46	72	115	184	288	495
Us						235	340	620

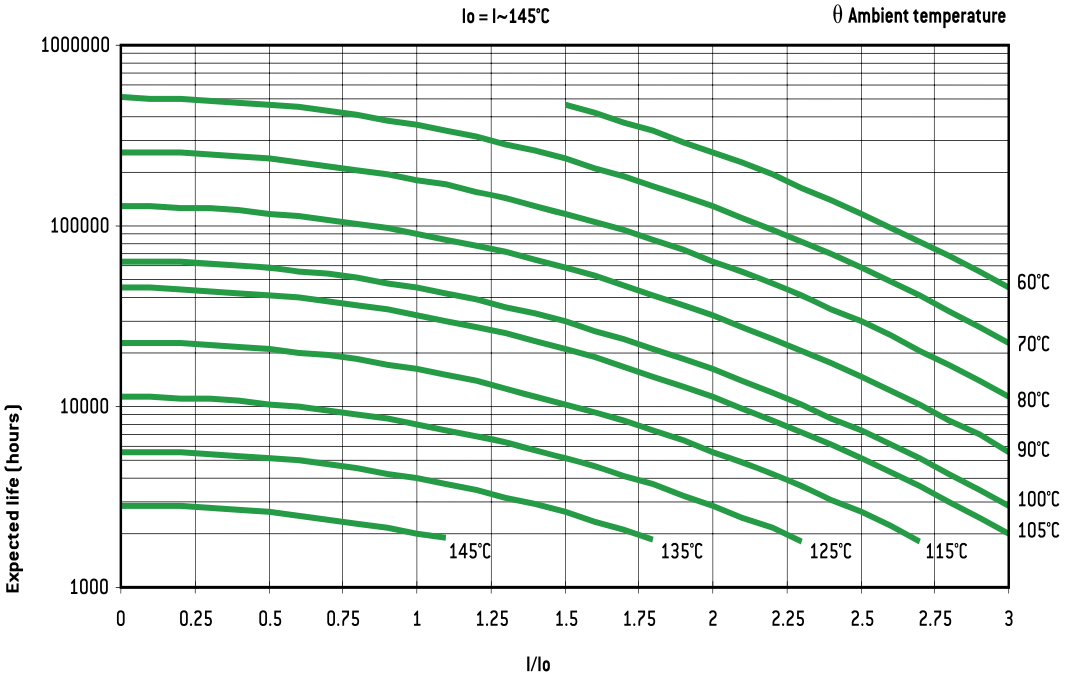
PERMISSIBLE RIPPLE CURRENT I (R.M.S. VALUE)

versus frequency ƒ:
I ~: permissible r.m.s. current at 100 Hz

ƒ (Hz)	50	100	300	600	1 000	10 000	≥ 50 000
I	0,8 x I~	I~	1,2 x I~	1,3 x I~	1,35 x I~	1,5 x I~	1,6 x I~

EXPECTED LIFE

as a function of temperature and ripple current

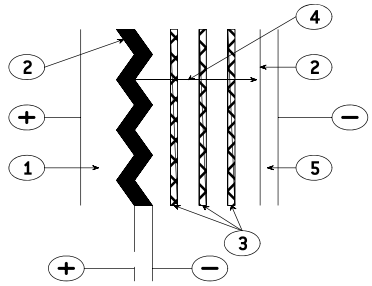


AXIAL LEADED

General technical data

1. BASIC CONSTRUCTION

Structure of an electrolytic aluminum capacitor is shown hereunder:



1. Anode: aluminum foil
2. Dielectric: aluminum oxide
3. Papers spacers impregnated with electrolyte
4. Ionic conduction assumed by electrolyte
5. Cathode: aluminum foil

The positive plate is an etched aluminum foil covered with alumina which is the dielectric of the capacitor.

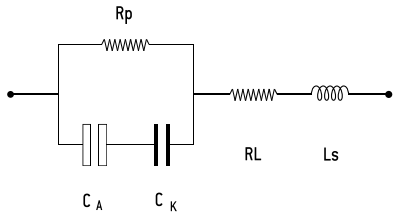
The negative plate is constituted by a second aluminum foil which serves as a current supply, and by electrolyte-impregnated papers layers.

The metal used for anode is a ≥ 99,98 % grade aluminum.

The dielectric has a thickness of 13 Å / V.

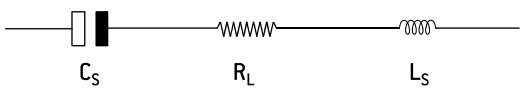
The aluminum used for the cathode is a ≥ 98 % grade aluminum covered with a dielectric layer with a thickness of about 40 Å.

2. DIAGRAM OF THE EQUIVALENT CIRCUIT



CA = Capacitance of the anode
CK = Capacitance of the cathode
Rp = Parallel resistance due to the aluminum oxide f llms.
RL = Series resistance of connections, plates and impregnated spacer.
Ls = Inductance of winding and connections.

A standard simplified diagram is.



Cs is the series capacitance of both anode and cathode capacitances. Electrolytic aluminum capacitors are naturally polarized because of the insulating f llm on the anode. Given the very thin aluminum oxide layer, a reversed voltage should not exceed 1.5 V when there is energy supply.

Short duration reverse voltages can be absorbed by special construction, second anode replacing the former cathode.

3. CAPACITORS MARKING

3.1. ARTICLE CODE (ON EACH PACKAGING)

A followed by 6 figures number. First 3 positions are specific of the range. (Ex. A 745xxx for a FELSIC 85 BD)

140 FELSIC in bank
701 PRORELSIC 125
703 PRORELSIC 125
704 SNAPSIC
705 SNAPSIC 105
706 FELSIC HP BC – BD
708 PRORELSIC 145
710 CUBISIC
711 PROMISIC 031
712 CUBISIC LP
713 SNAPSIC 105 LP
714 SNAPSIC 4P
715 SNAPSIC 105 4P
716 SNAPSIC HV
717 SNAPSIC HC
718 SNAPSIC 125
721 RELSIC 033
722 CI FRS
723 CI FRS
728 FELSIC 039 (ex 727)
FELSIC DI
738 FELSIC 037 (ex 737)
740 FELSIC 125 FRS BC
(ex 731)
741 FELSIC 125 FRS BD
(ex 731)
742 PRORELSIC 105 TFRS
743 PRORELSIC 105 TFRS
744 FELSIC 85 BC
FELSIC 85 LP
745 FELSIC 85 BD
746 FELSIC 85 M BC
747 FELSIC 85 M BD
748 SICAL CO 42 - SICAL
749 SICAL CO 42 - SICAL
750 CUBISIC 125
756 FELSIC 105 BC
FELSIC 105 LP
757 FELSIC 105 BD
760 FELSIC HC BC
761 FELSIC HC BD
762 FELSIC 105 TFRS BC
763 FELSIC 105 TFRS BD
764 FELSIC HV BC
765 FELSIC HV BD
775 VACSIC
774 VACSIC 150
776 ALSIC 20G
ALSIC 145 20G

In FELSIC ranges, article code without first letter A, is printed on each capacitor.
a Figure 9 in fourth position shows a special product.

3.2. BATCH (ON EACH CAPACITOR).

3 figures or 6 figures

3.3. DATE (ON EACH CAPACITOR IF APPLICABLE)

4 figures (year-week)

4. ELECTRICAL CHARACTERISTICS

4.1. RATED CAPACITANCE C_R

The rated capacitance is defined at 100 Hz and at ambient temperature.

4.2. RATED VOLTAGE U_R

U_R is the maximum DC voltage which may be applied in continuous operation.
When applying a superimposed alternating voltage, the peak value of the resulting waveform should not exceed the rated voltage.

4.3. PEAK VOLTAGE U_P

Up is the maximum repetitive voltage which can be applied within short periods.
Defined in CECC 30 300 and IEC 60 384-4:

1000 cycles of 30 s charge followed by a no load period of 5 min. 30 s with upper category temperature.

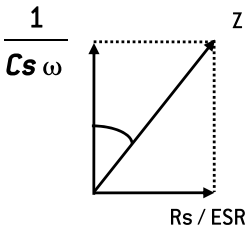
$Up \leq 1{,}15\ U_R$ ($U_R \leq 315$ V)
$Up \leq 1{,}10\ U_R$ ($U_R > 315$ V)

General technical data

4.4. DISSIPATION FACTOR TANδ

The dissipation or loss factor is defined by its tangent Tanδ

$$Tg\delta = Rs \; Cs\,\omega \quad (\omega = 2\pi F)$$



ESR Capacitor Equivalent Series Resistance
Cs Capacitor capacitance
F Frequency (100 Hz)
Z Capacitor impedance

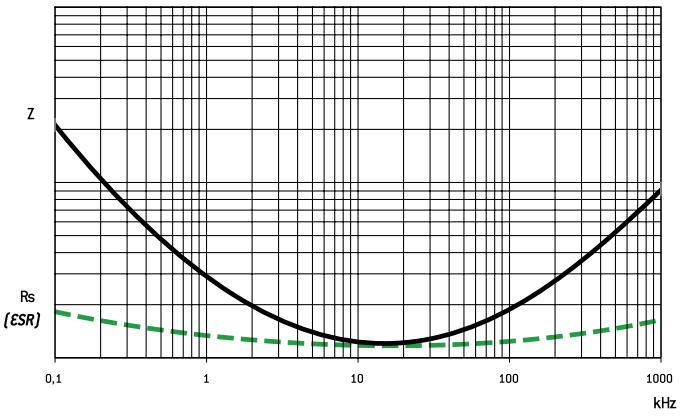
4.5. EQUIVALENT SERIES RESISTANCE ESR

The relation between ESR and dissipation factor Tanδ is given in § 4.4.

4.6. IMPEDANCE Z - INDUCTANCE L

The impedance is given by:

$$Z = \sqrt{R^2 + \left(L\omega - \frac{1}{C\omega}\right)^2}$$



L inductance. Generally L = 5 to 20 nH
Z and ESR as function of frequency typically follows the chart:

4.7. PERMISSIBLE RIPPLE CURRENT (I r.m.s.) I~

The current is defined at the maximum climatic category and at 100 Hz. It is the root mean square value r.m.s. The value I_0 is the rated value for calculations of expected life up to3 I_0.

4.8. LEAKAGE CURRENT II

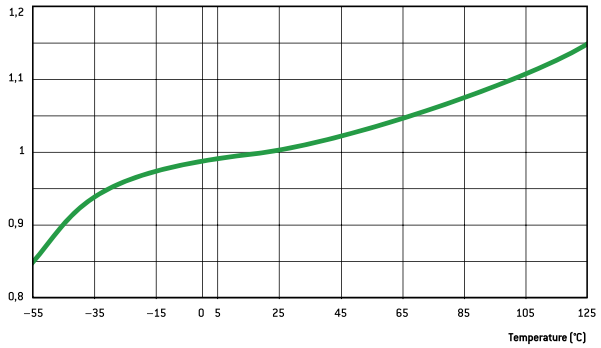
II is measured at 20°C after a 5 min. polarization under rated voltage.

For C_R in µF and U_R in V:
$II \leq 0{,}01\ C_R\ U_R$ or 1 µA*
when $C_R\ U_R \leq 1000$ µC
$II \leq 0{,}006\ C_R\ U_R + 4$ µA
when $C_R\ U_R > 1000$ µC
For $U_R > 350\ V_{DC}$ it can be specified:
with K = 4, 6 or 8
or
$II \leq 0{,}3\ (C_R\ U_R)^{0,7} + 4$ µA (CECC 30 300)
* Whichever is the greater

4.9. CHARACTERISTICS

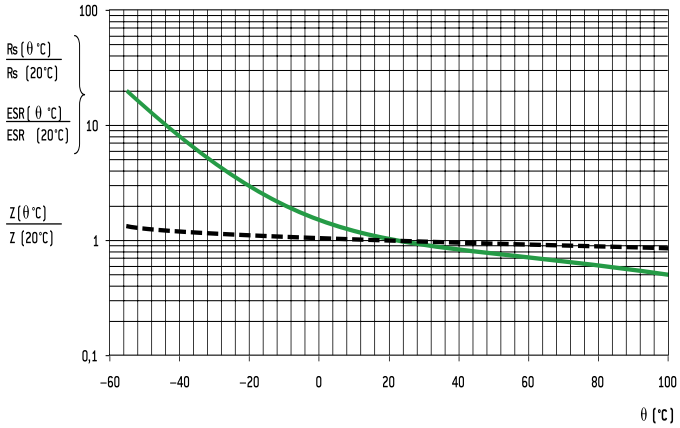
Versus temperature (typical values).

4.9.1. Capacitance drift



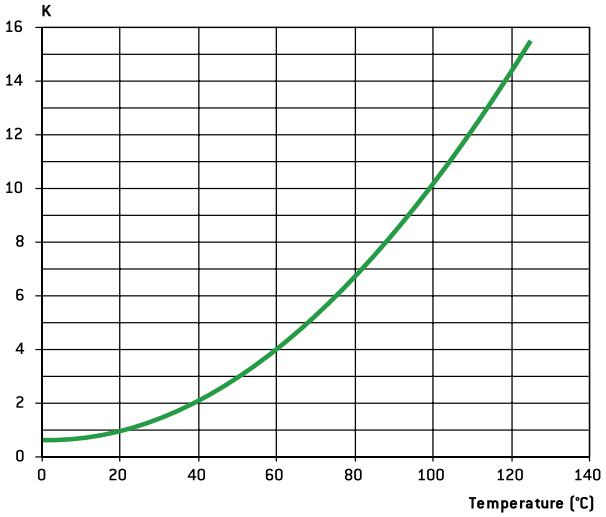
Versus temperature

4.9.2. ESR and Z drifts at 100 Hz



Versus temperature

4.9.3 Leakage current drift



Versus temperature

General technical data

5. SPECIFICATION TO APPLY

Electrolytic aluminum capacitors are defined in:

- NF and UTE French national standard
- CECC European specifications
- IEC international specifications

Quality insurance procedures are described in these specifications.

	French	European	International
Generic specification Fixed capacitors	NF C 83 100	CECC 30 000 EN 130 000	IEC 60 384 -1 QC 300 000
Sectional specification Electrolytic aluminum capacitors	NF C 83 110	CECC 30 300	IEC 60 384 - 4 C 300 300
Blank deta II specification - Electrolytic aluminum capacitors with non solid electrolyte.	UTE 83 110	CECC 30 301	IEC 60 384 - 4 -1 QC 300 301
Blank deta II specifications	CECC 30 301- 017 to CECC 30 301- 062 CO 31 to CO 55	CECC 30 301- 017 to CECC 30 301- 062 CECC 30 301- 802 to CECC 30 301- 811	

6. ENDURANCE TESTS / LIFE TIME

6.1. STANDARD ENDURANCE TEST

at max category temperature:

Standard endurance tests do not exceed 2000 hours at 125°C. However,

Temperature	Endurance test			
	Grade I - Long life			Grade II - General purpose
	10 000 h	5 000 h	2 000 h	1 000 h
125°C			•	
105°C		•	•	•
85°C	•	•	•	•

present EXXELIA technologies concerning liquid electrolytes have led to endurance tests up to 5000 hours at 125°C (PRORELSIC 125 - FELSIC 125 RS) and even 20000 hours at 125°C (PRORELSIC 145 - ALSIC 145)

6.2. PERFORMANCE REQUIREMENTS ON STANDARD ENDURANCE TESTS.

Permissible capacitance drift ΔC/C (%)

Permissible increase factors on Tanδ, ESR, Z and II initial values

(1) Tanδ or ESR: for initial value, take standard value.

U_R	Endurance test			
	Grade I			Grade II
	10 000 h	5 000 h	2 000 h	1 000 h
6,3 V			+15 –30	+25 –40
10 V - 35 V	+15 –20	±15	±15	±30
40 V - 160 V	±15	±15	±15	±30
> 160 V	±15	±10	±10	±15

	Endurance test			
	Grade I			Grade II
	10 000 h	5 000 h	2 000 h	1 000 h
Tanδ or ESR (1)	1,5	1,3	1,3	1,5
Z (2)	3	2	2	3
II	Standard values			

(2) Z: for initial value, take specified value (see data sheet).

Specific requirements can be taken into consideration with regards to initial values of dissipation factor or equivalent series resistance and impedance.

6.3. FAILURE CRITERIA FOR ELECTROLYTIC CAPACITORS.

Failure criteria are defined in CECC 30 301

- Non measurable defaults leading to complete failure.
- Measurable defaults leading to adjustment losses of the load circuit (failure due to variations).

6.3.1. Non measurable defaults.

They might be summed up as:

- Open circuit
- Short circuit
- Operation of pressure relief device
- Severely damaged insulation
- Unusable terminations

6.3.2. Measurable defaults.

Variations exceeding the values given below characterize a default.

- Capacitance drift ΔC/C (%): 3 times the limit for standard endurance testing or 50 % (whichever is the smallest).
- Tanδ or ESR: 3 times standard max initial values.
- Z: 3 times standard max initial values.
- II: initial limit (under load conditions).

Specific requirements can be taken into consideration with regards to lower drifts.

6.4. INFLUENCE OF MAIN PARAMETER ON OPERATIONAL LIFE.

6.4.1. Temperature.

The capacitors operational life is highly dependent upon its internal temperature Θi and therefore upon the ambient temperature and the ripple current.

Knowing ESR and dissipated power values (§ 6.4.3.) one can figure out, the internal temperature rise and then determine the capacitors expected life.

With present high boiling point electrolytes (§ 8.6)

Θi max = 125 to 185°C depending on styles.

6.4.2. Ripple current.

The ripple current flowing through the capacitor increase the internal temperature through power dissipation.

Standards define the permissible current at 100 Hz and generally consider a temperature rise of 5 to 10°C of max category temperature.

Current waveforms and frequencies make it difficult to clearly determine the capacitors internal temperature rise, which defines the operationally life.

Experiments confirm following relationship:

$$\Theta i = \Theta a + (\Theta c - \Theta a)\, K$$

Where:

- Θi = Internal hot spot temperature
- Θa = Ambient temperature
- Θc = Case temperature
- K = Parameter depending upon case diameter and cooling
  - Ø ≥ 51 k = $2^{\pm 0,5}$
  - Ø < 51 k = $1,5^{\pm 0,5}$ (air cooling - 0,2 m/s)

General technical data

r.m.s. value according to current waveform.

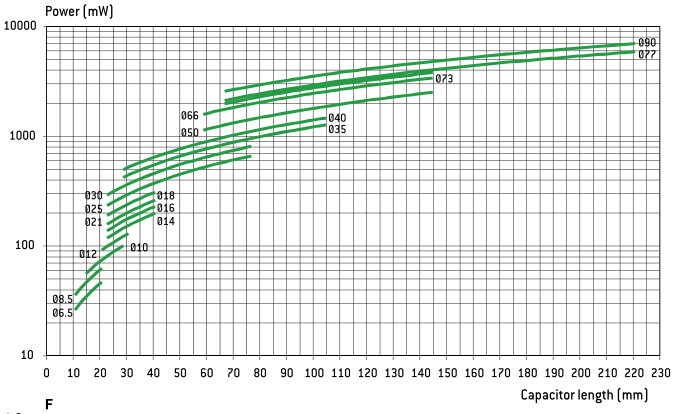
Function	Mean value	R.m.s. value
	A (t0/T)	A $\sqrt{t_0/T}$
	A (t1/T)	A $\sqrt{2t_1/3T}$
	A/2 (t0/T)	A $\sqrt{t_0/3T}$

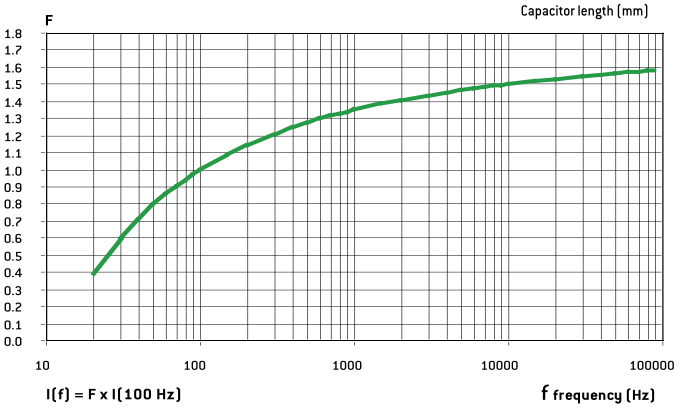
Function	Mean value	R.m.s. value
	A /2	A $\sqrt{3}$
	2A/π (t0/T)	A $\sqrt{t_0/2T}$
	A/2 (t0/T)	A $\sqrt{t_0/3T}$

Function	Mean value	R.m.s. value
	2A/π	A / $\sqrt{2}$
	A /2	A / $\sqrt{3}$
	0	A

6.4.3. Dissipated power versus case dimension

For calculations of ripple currents, considering an internal temperature rise of 10°C





$P = ESR.I^2$

P = Dissipated power (mW)

(Θi - Θa = 10°C)

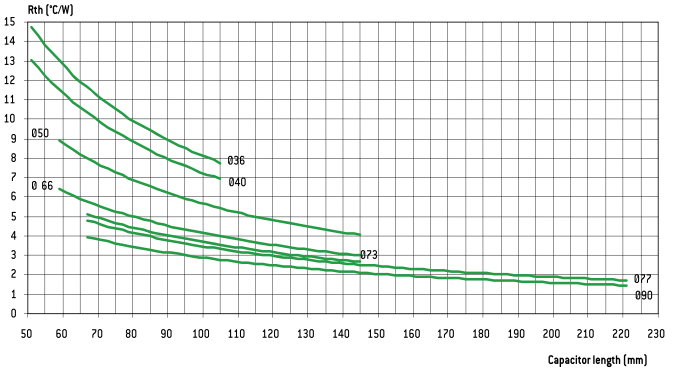
ESR: Equivalent series resistance (100 Hz 20°C)

I: Ripple current (r.m.s. value at 100 Hz)

For different frequencies from 100 Hz, I must be multiplied by the factor F, according to above chart.:

6.4.4. Thermal resistance Rth and air cooling

Rth is static thermal resistance (without cooling) between capacitor central hot spot and ambient temperature measured at a distance of one capacitor diameter



Forced or not cooling air can lead to a significant decrease of these values.

Consequently, r.m.s. ripple current can be increased as a function of air cooling speed:

Ø mm (inches)	≤ 0,5 m/s	1 m/s	2 m/s	3 m/s	≥ 4 m/s
66 - 90	I~	1,1 I~	1,2 I~	1,25 I~	1,3 I~
36 - 51	I~	1,2 I~	1,4 I~	1,45 I~	1,5 I~

This parameter shall be applied to one capacitor alone.

For capacitors in bank, ambient temperature must be strictly equal around all capacitors.

6.4.5. Quality guaranty

We guarantee products manufactured during 2 years from the data of shipment against defaults of material and assembly.

This guaranty can be involved by the buyer only if our products are used within normal conditions, always according to the state of the art and taking in account storage conditions.

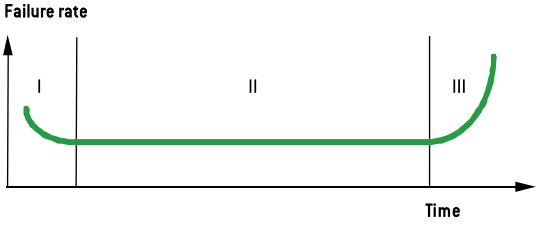
The equipment design should take into consideration possible failures of our capacitors and related effects in order to avoid them.

Guaranty is not applicable for damages occurred by surge voltage, irregular use, polarity inversion or maintenance default.

Guaranty is exclusively limited to the replacement of individual defective capacitors within the terms of delivery. This rule applied to all cases and particularly to any further consequence of failures.

6.4.6. Reliability

Failure rate:



$$FR = \frac{\text{Number of components tested x test duration}}{\text{Number of failures}}$$

Failure rate is measured in FIT (failure in time = 10^{-9} / hour).

The failure rate is set up during the life time of the capacitor (phase II)

I. Early failure phase (generally excluded during ageing process).

II. Operational life time of the capacitors

III. End of life

General technical data

Mean time between failures MTBF = 1/FR mesured in years

Range	Failure rate for a failure percentage not exceeding 1% with a confidence level of 60 %
FELSIC 85 >350 V FELSIC HC > 350 V SNAPSIC - SNAPSIC HC > 350 V SNAPSIC 4P > 350 V PROMISIC 031 Ø = 6,5 SICAL CO 42 - SICAL > 350 V	50 FIT - (MTBF = 2280)
FELSIC 037 - 039 FELSIC 85 ≤ 350 V FELSIC HC ≤ 350 V CUBISIC CI FRS SNAPSIC 105 - SNAPSIC 105 4P SNAPSIC 105 LP - SNAPSIC HV SNAPSIC - SNAPSIC 4P ≤ 350 V SNAPSIC HC ≤ 350 V ALSIC IR - ALSIC 145 - ALSIC HV - VACSIC 150 - VACSIC SICAL CO 42 - SICAL ≤ 350 V PRORELSIC 125 Ø = 6,5 RELSIC 033 PROMISIC 031 Ø > 6,5	25 FIT - (MTBF = 4560)
FELSIC 125 FRS - SNAPSIC 125 FELSIC HV - FELSIC 105	10 FIT - (MTBF = 11410)
PRORELSIC 125 Ø > 6,5 PRORELSIC 145	5 FIT - (MTBF = 22820)

Multiplying factor of FR with voltage and temperature

	Temperature (°C)							
	≤ 40	50	60	70	85	105 (1)	125 (1)	145 (1)
Factor	1	1,5	2,3	3,4	6,3	14	32	72

(1) Only for permitted capacitors

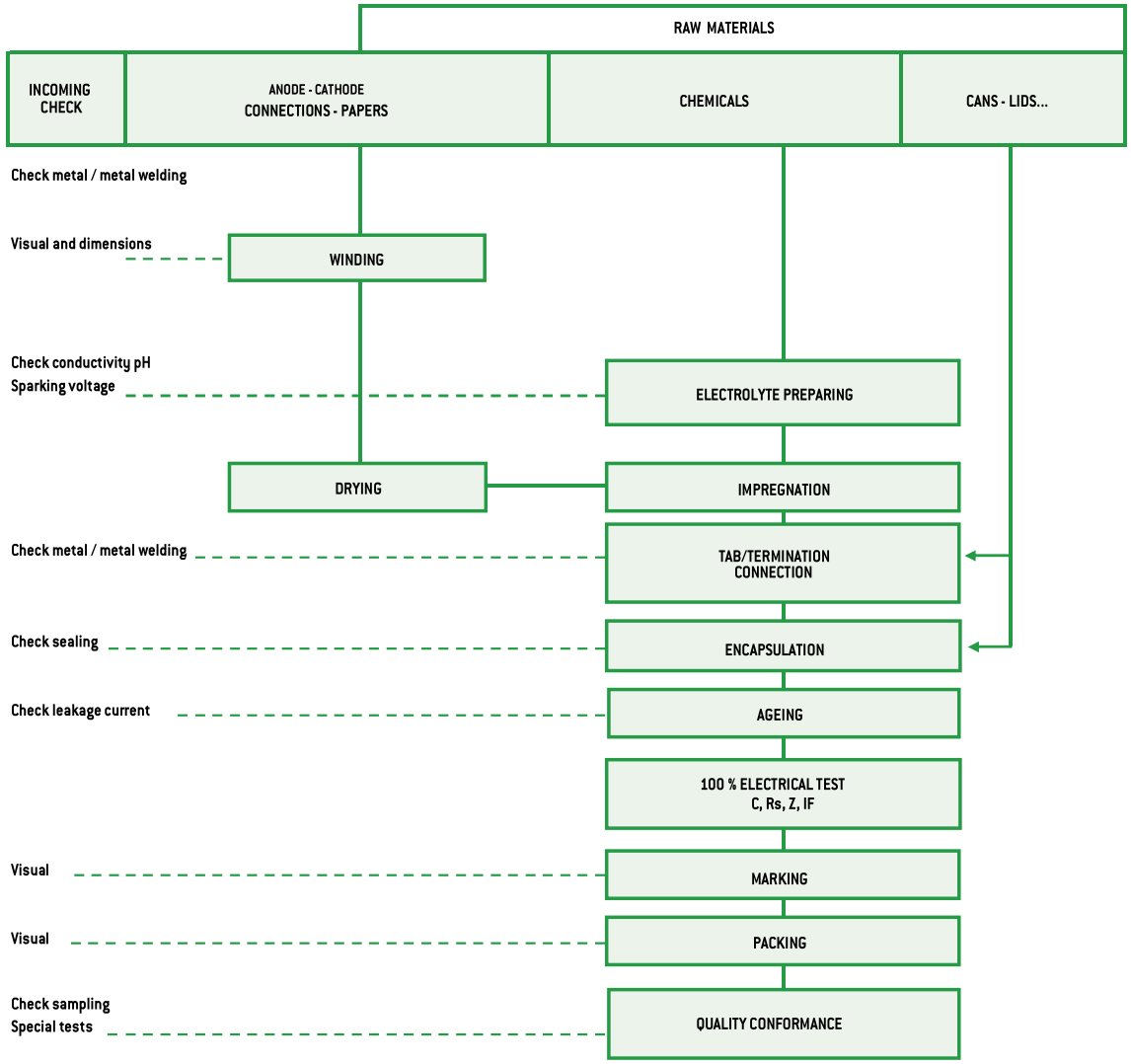
	Percentage of rated voltage (2)		
	100 %	80 %	50 %
Factor	1	0,8	0,5

(2) This voltage has to be constant

Environment	Without vibration		Ground with vibrations or mob lle			
	Ground, fix Controlled air	Ground, fix	PRORELSIC SNAPSIC 20 g FELSIC 20 g	FELSIC 10 g PROMISIC SICAL Ø ≤14	CI FRS - SNAPSIC RELSIC SICAL Ø >14	ALSIC
Factor	1	2	2	4	6	12

7. MANUFACTURING FLOW CHART

Process controls



General technical data

8. INFORMATION ON APPLICATION

8.1. CLEANING SOLVENTS

Use aliphatic alcohols, such as denatured ethyl alcohol, isopropanol, or butylacetate, or else alkaline diluted solutions. Avoid incompatible solvents (halogenous for example).

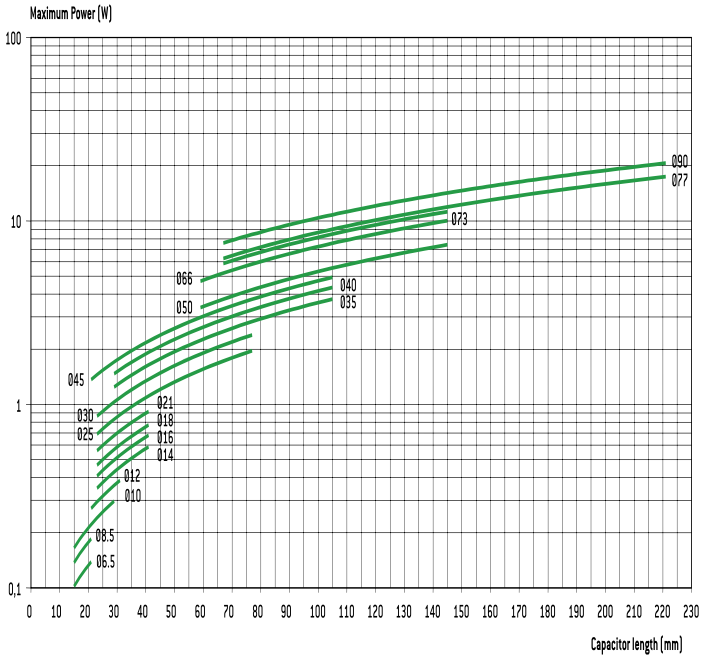
8.2. SHELF LIFE

There is no electrical characteristics variation for long periods of storage except leakage current which can increase.

It is caused by chemical reactions between the dielectric alumina and the electrolyte. These reactions are reversible when switched on. Capacitors can generally be stored at temperature between –5° and +50°C without reforming for the following periods of time:

- For $U_R \leq 100$ V, storage time: ..... 5 years (up to 10 years under specific conditions)
- For 100 V < $U_R \leq 360$ V storage time: ..... 3 years
- For 360 V < U_R < 500 V storage time: ..... 1 year
- For $U_R \leq 500$ V, storage time: ..... 6 months

Generally when these periods are overstepped, one hour at rated voltage causes the decrease of leakage current under the specified limits. An other way to avoid this leakage current increase problem is to always limit available power through capacitor during first seconds or minutes after storage or transport, according to the following chart:



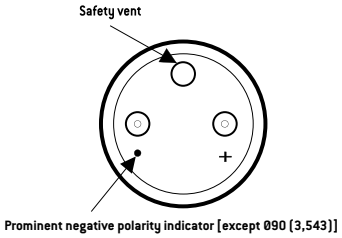
8.3. LOW PRESSURE RESISTANCE

EXXELIA capacitors can be used with ambient low pressure decreasing up to 10 mbar (altitude 28000 m – 92000 feet).

8.4. MOUNTING SCREW TERMINALS CAPACITORS (FELSIC)

Capacitors may be used vertically (terminals on top) or horizontally. When used horizontally, the following position in relation to the safety vent, is recommended:

Mounting capacitors in series may be used for operating voltage exceeding U_R. See FELSIC in bank.



8.5. MOUNTING SOLDER TYPE CAPACITORS.

They may be used in any position. During mounting, avoid applying excessive force to capacitor pins or wires. There is a risk of damaging internal connections.
After soldering and for the same reasons, do not try to move the capacitor's body.

8.6. ELECTROLYTES: SAFETY RULES.

Electrolytes used in EXXELIA capacitors are manufactured by EXXELIA. Main solvents are generally γ butyrolactone and ethylene glycol, very stable high boiling point solvents. Ionic conductive salts in electrolyte induce a very weak acidity (pH 5 to 7).

8.7. ENVIRONMENT.

In aluminium capacitors with liquid electrolyte there is no component showing a pollution risk, in small amounts, of air or water. EXXELIA is always involved in this security field particularly in using chemicals for electrolyte, without well-known risks.

- Dimethylformamide (DMF) dangerous solvent forbidden in several uses is completely excluded by EXXELIA,since 1990.
- There is no halogen compound such as chlorofluorocarbon (CFC or FCKW in german) or polychlorobiphenyl (PCBPyralene) or pentabromodiphenylether or octabromodiphenylether.

There is neither benzene, toluene or phenyl compound nor explosive such as picric acid, nor asbestos in plastic covers. All the capacitors made by EXXELIA since 1991, can be scrapped or used in raw materials recycling processes without special care in compliance with Community rules.

EXXELIA aluminium capacitors with non-solid electrolyte are particularly suitable for different kinds of environment taking in account severity increasing laws.

European directives 2003/11/EC, 2002/96/EC (WEEE) and 2002/95/EC (RoHS) applies to all EXXELIA capacitors including every solder type, manufactured with pure tin coated pins or wires, since at least January 2006.

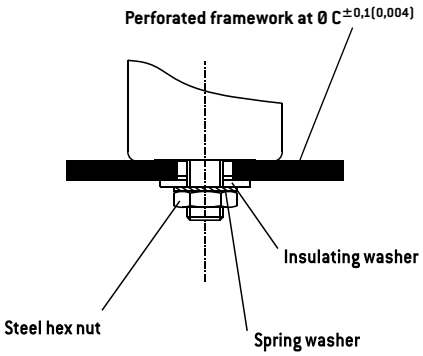
Mounting and insulating parts

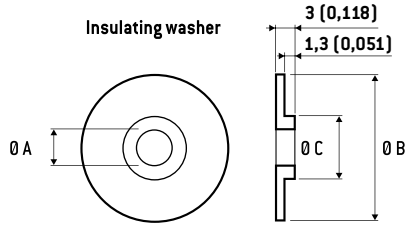
STUD FIXING: FELSIC BD

Steel nut, spring washer and insulating washer are delivered loosely with the capacitor.

STANDARD MOUNTING WITH:

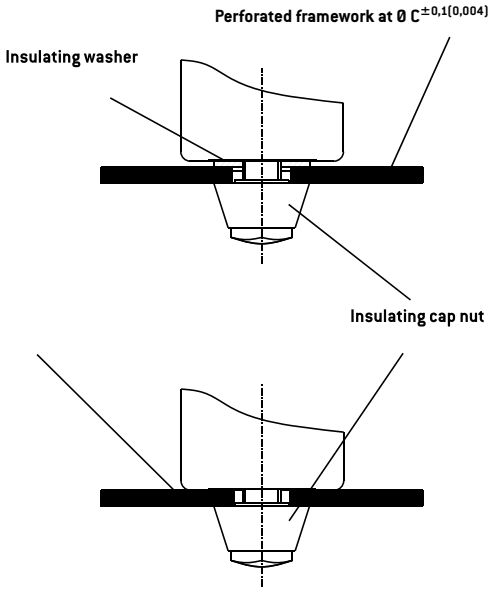
Insulating washer and steel nut

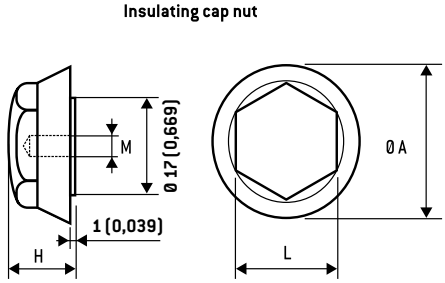




Ø Capacitor	DIMENSIONS in mm (inches)				
	M	Ø A	Ø B	Ø C	Code
36	8	8,4	25	18,5	A 691060
51 - 77	12	12,5	30	21,5	A 691061
90	12	12,5	35	21,5	A 691062

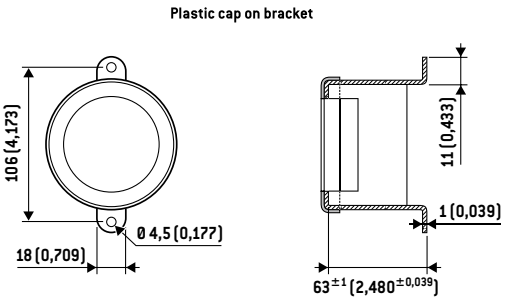
Insulating plastic nut with or without insulating washer





DIMENSIONS in mm (inches)												
M		Ø A		H		L		Max. torque	Code
8	(0,315)	25	(0,984)	15	(0,591)	17	(0,669)	3 Nm	A 691070
12	(0,472)	30	(1,181)	20	(0,787)	19	(0,748)	7 Nm	A 691071

Ring - clip mounting: FELSIC LP
Ring clips shall be ordered separately.
Tightening screws and nuts are supplied loosely.

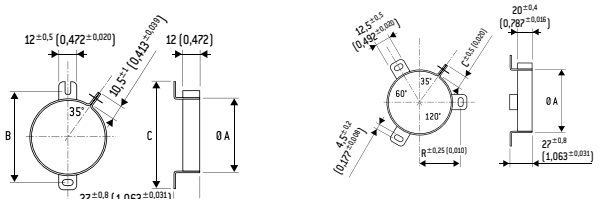


FELSIC 85 LP FELSIC 105 LP	Code
Metal bracket	A691055
Plastic cap	A691065

General technical data

Ring - clip mounting: FELSIC BC
Ring clips shall be ordered separately.
Tightening screws and nuts are supplied loosely.

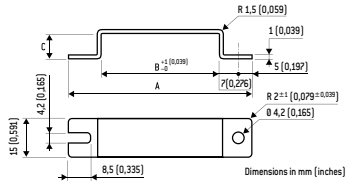
FELSIC BC - Metal ring-clips



Ø A Cap.	B	C	Code	Ø A Cap.	B	C	Code
36	54	63	A 691901	51	33,5	11,8	A 691905
				66	39	10,5	A 691913
				73	44	10,5	A 691914
				77	44,5	10,5	A 691907
				90	53,3	11,8	A 691915

Stirrup mounting: CUBISIC LP
Stirrups shall be ordered separately.
Tightening screws and nuts are supplied loosely
Salt mist endurance of screws and mounting accessories:
minimum 96 h (IEC 600 68-2-11)

CUBISIC /CUBISIC LP - Metal bracket



Ø A Cap.	A		B		C		Code
45x12 (1,772x 0,472)	69	(2,717)	45	(1,772)	10	(0,394)	A 691057
35x16 (1,378x 0,630)	59	(2,323)	35	(1,378)	14	(0,551)	A 691059

PACKAGING

1. PACKAGING AND WEIGHT UNITS.

1.1. Capacitor with screw terminals

Can DIMENSIONS in mm (inches)				Unit weight *
Ø	H			(g)
36 (1,417)	47 (1,850)	52 (2,047)	53 (2,087)	70
36 (1,417)	60 (2,362)			79
36 (1,417)	80 (3,150)	81 (3,189)		100
36 (1,417)	104 (4,094)	105 (4,134)		120
51 (2,008)	47 (1,850)			80
51 (2,008)	62 (2,441)	63 (2,480)		105
51 (2,008)	81 (3,189)	82 (3,228)		190
51 (2,008)	104 (4,094)	105 (4,134)		260
51 (2,008)	112 (4,409)			270
51 (2,008)	144 (5,669)			370
66 (2,598)	104 (4,094)	105 (4,134)		430
66 (2,598)	112 (4,409)			460
73 (2,874)	104 (4,094)	112 (4,409)		600
73 (2,874)	144 (5,669)			680
77 (3,031)	104 (4,094)	105 (4,134)		620
77 (3,031)	144 (5,669)	145 (5,709)		860
77 (3,031)	200 (7,874)			1300
77 (3,031)	220 (7,874)	221 (8,701)		1400
90 (3,543)	67 (2,638)			600
90 (3,543)	144 (5,669)	145 (5,709)		1400
90 (3,543)	200 (7,874)			1800

* Unit weight = typical values
Possible variations of = ± 25 % according to different voltage and capacitance.

1.2. Radial solder types

Can dimensions mm (inches)		ALSIC	SNAP-SIC
Ø	H	Weight* (g)	
10 (0,394)	16 (0,630)	1,8	-
12,5 (0,492)	21 (0,827)	4,5	-
12,5 (0,492)	24 (0,945)	5	
16 (0,630)	25 (0,984)	8,2	-
22 (0,866)	25 (0,984)	-	15
22 (0,866)	30 (1,181)	-	17
22 (0,866)	40 (1,575)	-	18
25 (0,984)	25 (0,984)	-	17
25 (0,984)	30 (1,181)	-	20
25 (0,984)	35 (1,378)	-	22
25 (0,984)	40 (1,575)	-	25
25 (0,984)	45 (1,772)	-	28
25 (0,984)	50 (1,969)	-	30
30 (1,181)	25 (0,984)	-	28
30 (1,181)	30 (1,181)	-	30
30 (1,181)	35 (1,378)	-	30
30 (1,181)	40 (1,575)	-	40
30 (1,181)	45 (1,772)	-	45
30 (1,181)	50 (1,969)	-	50

Can dimensions		AL-SIC	SNAP-SIC
Ø	H	Weight* (g)	
35 (1,378)	30 (1,181)	-	50
35 (1,378)	40 (1,575)	-	50
35 (1,378)	45 (1,772)	-	52
35 (1,378)	50 (1,969)	-	60
35 (1,378)	75 (2,953)	-	95
35 (1,378)	100 (3,937)	-	125
40 (1,575)	40 (1,575)	-	65
40 (1,575)	50 (1,969)	-	100
40 (1,575)	75 (2,953)	-	130
40 (1,575)	100 (3,937)	-	170
45 (1,772)	21 (0,827)	-	50
45 (1,772)	(0,984)	-	60
45 (1,772)	30 (1,181)	-	73
45 (1,772)	35 (1,378)	-	85
45 (1,772)	45 (1,772)	-	110
45 (1,772)	75 (2,953)	-	180
45 (1,772)	100 (3,937)	-	240

Can DIMENSIONS in mm (inches)			CUBISIC
I	L	H	weight (g)
35 (1,378)	35 (1,378)	16 (0,630)	30
35 (1,378)	50 (1,969)	16 (0,630)	40
45 (1,772)	35 (1,378)	12 (0,472)	30
45 (1,772)	50 (1,969)	12 (0,472)	45
45 (1,772)	75 (2,953)	12 (0,472)	60

* Unit weight = typical values
Possible variations of = ± 25 % according to different voltage and capacitance.

1.3. Axial types

Can DIMENSIONS in mm (inches)		PRORELSIC RELSIC	PRORELSIC PROMISIC	SICAL CO 42 SICAL
Ø	H	Unit weight * (g)	Unit weight * (g)	Unit weight * (g)
6,5 (0,256)	15 (0,591)	-	1,6	-
6,5 (0,256)	19 (0,748)	-	1,8	1,8
8,5 (0,335)	19 (0,748)	-	2,3	2,3
10 (0,394)	19 (0,748)	-	2,8	2,8
10 (0,394)	25 (0,984)	-	3,5	3,5
10 (0,394)	28 (1,102)	-	3,8	-
12 (0,472)	25 (0,984)	-	5	-
12 (0,472)	30 (1,181)	-	5,4	5,4
14 (0,551)	30 (1,181)	-	6,9	6,9
14 (0,551)	41 (1,614)	-	9,5	-
(0,630)	30 (1,181)	7,7	-	7,7
18 (0,709)	35 (1,378)	13,6	-	-
18 (0,709)	40 (1,575)	15,3	-	15,3
21 (0,827)	40 (1,575)	19,5	-	19,5
25 (0,984)	40 (1,575)	28	-	28
25 (0,984)	50 (1,969)	35	-	35
25 (0,984)	75 (2,953)	56	-	56

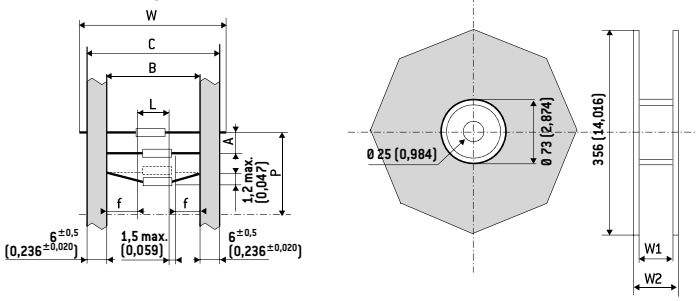
* Unit weight = typical values
Possible variations of = ± 25 % according to different voltage and capacitance.

General technical data

2. PACKAGING ON TAPE

2.1. Axial types

Dimensions and tolerance in accordance with IEC 60 286-
(1) On tape only on request



DIMENSIONS in mm (inches)									
D	L max.	B	A	P	C max.	W_1	W_2 max.	W	n (2)
6,5 (0,256) 8,5 (0,335) (1)	20 (0,787)	$73^{\pm 1,5}$ ($2,874^{\pm 0,059}$)	$10^{\pm 1,5}$ ($0,394^{\pm 0,059}$)	± 2 (0,079)	87,5 (3,445)	93 (3,661)	106 (3,661)	$85^{\pm 1,5}$ ($3,346^{\pm 0,059}$)	1000 (39,370) 750 (29,528)
10 (0,394) (1) 12 (0,472) (1) 14 (0,551) (1)	32 (1,260)	$73^{\pm 1,5}$ ($2,874^{\pm 0,059}$)	$15^{\pm 1,5}$ ($0,591^{\pm 0,059}$)	± 3 (0,118)	87,5 (3,445)	93 (3,661)	106 (3,661)	$85^{\pm 1,5}$ ($3,346^{\pm 0,059}$)	400 (15,748) 400 (15,748) 200 (7,874)

(2) n = number of capacitors per reel.

White positive tape ƒ: > 20 mm (0,787 inches)
P: 10 space